

LTG Incorporated

Technical Brochure

LTG Air-Water Systems

LTG Induction

Induction units



Sill installation





Page

Induction units for perimeter installation

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Notes

Dimensions stated in this brochure are in inches and mm.

Dimensions stated in this brochure are subject to <u>General</u> <u>Tolerances</u> according to DIN ISO 2768-vL.

For the outlet grille <u>special tolerances</u> stated in the drawing apply.

<u>Straightness and twist tolerances</u> for extruded aluminum profiles according to DIN EN 12020-2.

The <u>surface</u> finish is designed to meet the requirements for applications in buildings - room climate according to DIN 1946 part 2. Other requirements on request.

The actual <u>specifications</u> are available as a word document at your local distributor or at www.LTG-INC.net.



LTG offers air distribution with various flow patterns:

- Mixed/displacement flow from the sill
- tangential flow from the sill
- Indivent[®] flow from the ceiling
- displacement air flow from the sill

LTG-Klimavent[®] units are induction units for medium/highpressure air conditioning systems.

The induction system is a combined air and water system:

- The air system ensures ventilation and room air humidity control.
- The water system, which is very economical for the transport of energy, additionally heats or cools the air using heat exchangers.

This provides the two most significant features of the induction unit: energy-saving operation and low space requirements.



Klimavent[®] induction units with casing

Models and sizes

LTG offers differents models and sizes for any application. The main distinctive feature of the LTG induction units is the way the temperature is controlled.

Each of the LTG induction units is available in five sizes: 500 - 630 - 800 - 1000 - 1250.

Two-pipe system

The induction unit has only one heat exchanger through which chilled water flows for cooling and hot water for heating. Therefore, it is only possible to either heat or cool within a single water circuit.

Four-pipe system

The induction unit has two separate water systems, one for heating, the other one for cooling. Therefore, chilled and hot water will always remain separated. The four-pipe system fulfills all requirements on varying loads and small control zones.

Valve control (water-side control)

The heating or cooling output of the heat exchanger is controlled by modifying the water flow.

Damper control (air-side control)

The heating or cooling output is controlled by modifying the flow of secondary air. Adjustable dampers guide the air stream through the cooling or heating coil or they divert the secondary air through a bypass around the heat exchangers.

Advantages

- High cooling and heating capacity due high performance heat exchanger
- Low energy consumption due to high capacity natural convection
- Low noise due to special nozzle design and arrangement of nozzles.
- Flexible nozzle assembly

due to the availability of several sets of nozzles which may also be combined, resulting in a particularly advantageous room air flow pattern to meet any demand.

• No sequence overlaps

The actuator of the air-side controlled damper is designed to make simultaneous heating and cooling of the unit impossible.

• High operational reliability

The air dampers are mounted on robust shafts with lowfriction ball bearings.

Maintenance-free actuators

The electric and pneumatic actuators for all control types are reliable and maintenance-free.

High induction ratio

due to optimum aerodynamic energy conversion of the primary air.

Wide range of models

The wide selection of models includes units to meet all demands:

- air-side (damper) or water-side (valve) control
- for two-pipe or four-pipe systems

- each model is available in different sizes.

Optimized selection

Klimavent ${}^{\textcircled{B}}$ induction units are dimensioned using special LTG selection software.

• Fire safety

due to primary air nozzles of aluminum and primary air sockets of sheet metal (on request).



Mode of operation

The primary air (usually the outside air requirement) from the central air conditioning unit is pushed through nozzles at high speed. This causes secondary air to be pulled in from the room.

The secondary air flows through a heat exchanger and is being heated or cooled.

Then, the primary air is mixed with the heated or cooled secondary air inside the unit and flows into the room through an outlet grille or diffuser.



Mode of operation of LTG induction unit type HFH

Room airflow

Accessories, special versions

(see brochure: Accessories for LTG A/C systems)

- Units without secondary air filter and safety grille on the outlet (standard is with filter and grille).
- Condensate pan with drainage connection.
- Balancing device for the primary air connection.
- For water-side connection of the unit: screw fitting 3/8" or 1/2" with or without air vents, flexible connecting hoses with and without air vent.
- Aluminum outlet grille.
- Straight discharge neck (length 3" or 4.5").
- Air connection from below (standard: on the side).
- Primary air nozzles of aluminum, primary air socket of sheet metal for increased fire safety.
- Various installation types: wall mounting brackets or floor stands.
- Air outlet grille and frame.
- Thermostat connection with probe holder inside the pipe.
- Controls



Room airflow of induction units with a tangential air flow (smoke test pictures in three time intervals)



Control of induction unit type HFH, mode of operation

© LTG Incorporated • PO Box 2889 • Spartanburg, S.C. 29304, USA Phone +1 864 599-6340, Fax +1 864-6344 • info@LTG-INC.net • www.LTG-INC.net Former editions are invalid • Subject to technical modifications Induction sill -USA-TP (08/11)



Induction units for perimeter installation Type HFG-0, two-pipe system – cooling or heating

Specification

Induction unit with one heat exchanger for heating or cooling the secondary air. Central water-side control. Vertical or horizontal installation. Air connection on the right, left or from below. Water connection on the right or left.

Dimensions

Size	A	B	C	D	E
	[inch]	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	24.53	23.03
	(497)	(467)	(529)	(623)	(585)
630	25.28	24.09	26.53	28.27	28.74
	(642)	(612)	(674)	(718)	(730)
800	31.38	30.2	32.64	34.37	34.84
	(797)	(767)	(829)	(873)	(885)
1000	39.25	38.07	40.51	42.24	42.72
	(997)	(967)	(1029)	(1073)	(1085)
1250	48.9	47.72	50.16	51.89	52.56
	(1242)	(1212)	(1274)	(1318)	(1335)

Selection

The technical specifications on the following page are valid under the following conditions:

- Selection of unit: for standard water flow rates
 - with filter
 - with rubber nozzles
 - with air outlet neck
 - without casing

Corrections for other water quantities, see page 23.

Without filter: output increases by 5%.

With aluminum nozzles: sound power level plus 2 - 3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary.

The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (at standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$





Induction units for perimeter installation Type HFG-0, two-pipe system – cooling or heating

gpm

gpm

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻¹
0.8	18 24 29	26 25 28		19.0 24.6 32.2	55.0 62.5 66.3	55.0 62.5 66.3
1.0	18 24 29	28 27 29		19.0 24.6 32.2	56.9 64.4 70.1	56.9 64.4 70.1
1.2	18 24 29 35	29 32 30 33		19.0 24.6 32.2 37.9	58.8 68.2 73.9 77.7	58.8 68.2 73.9 77.7

Q _{Ec}		= 1,430 BTU/h
m		= 24.2 lbs
∆ p_w at	Woc	= 7.2 feet with 0.88
∆ p _w at	Woh	= 6.0 feet with 0.88

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	24 29 35	27 26 28		24.6 32.2 37.9	72.0 79.6 85.3	72.0 79.6 85.3
1.0	24 29 35	29 31 29		24.6 32.2 37.9	75.8 85.3 91.0	75.8 85.3 91.0
1.2	24 29 35 41	31 33 31 33		24.6 32.2 37.9 43.6	77.7 87.2 94.8 98.6	77.7 87.2 94.8 98.6

Q _{Ec}		= 1,716 BTU/h
m		= 29.7 lbs
∆ p_w at	Woc	= 7.2 feet with 1.10 gpm
∆ p_w at	Woh	= 6.0 feet with 1.10 gpm

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻¹	
0.8	29 38 47	28 28 31		32.2 41.7 51.2	89.1 102.4 109.9	89.1 102.4 109.9	
1.0	29 38 47	30 33 32		32.2 41.7 51.2	92.9 108.0 115.6	92.9 108.0 115.6	
1.2	29 38 47 53	32 34 33 35		32.2 41.7 51.2 56.9	96.7 111.8 119.4 125.1	96.7 111.8 119.4 125.1	
Q _{Ec}	c = 2,023 BTU/h = 36 3 lbs						

m		= 36.3 lbs
∆ p_w at	Woc	= 7.2 feet with 1.32 gpm
∆ p_w at	Woh	= 6.0 feet with 1.32 gpm

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h-∆t ⁻¹	
0.8	38 47 59	30 30 33		41.7 51.2 62.5	113.7 125.1 134.6	113.7 125.1 134.6	
1.0	38 47 59	32 31 34		41.7 51.2 62.5	117.5 130.8 142.2	117.5 130.8 142.2	
1.2	38 47 59 65	33 36 35 37		41.7 51.2 62.5 70.1	121.3 136.5 147.8 151.6	121.3 136.5 147.8 151.6	
QEa	= 2 453 BTU/h						

Q _{Ec}	= 2,453
m	= 42.9

= 42.9 lbs

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}} = 7.2$ feet with 1.54 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}} = 6.0$ feet with 1.54 gpm

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	47 59 74	32 32 36		51.2 62.5 79.6	144.1 161.1 174.4	144.1 161.1 174.4
1.0	47 59 74	33 36 37		51.2 62.5 79.6	149.7 168.7 182.0	149.7 168.7 182.0
1.2	47 59 74 88	34 37 38 41		51.2 62.5 79.6 94.8	155.4 174.4 189.5 200.9	155.4 174.4 189.5 200.9

 Q_{Ec} = 2,975 BTU/h

 m
 = 50.6 lbs

 Δp_w at w_{oc} = 7.2 feet with 1.85 gpm

 C_{0} fact with 1.85 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 6.0 feet with 1.85 gpm

- Δp static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB)
- **Q**_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. cap., secondary air (heat exch.) (± 5 %)
- Q_h heating capacity, secondary air (± 5 %)
- Q_{Ec} heating capacity with natural convection
- m weight
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δtp temperature difference between room air and primary air
- Δp_w water-side pressure loss



Induction units for perimeter installation Type HFG-0, four-pipe system – cooling and heating

Specification

Induction unit with one heat exchanger for heating and cooling the secondary air, for high outputs at low water flow rates.

Water-side control by valves.

Vertical or horizontal installation.

Air connection on the right, left or from below.

Water connection on the right or left.

Dimensions

Size	A	B	C	D	E
	[inch]	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	25.67	23.03
	(497)	(467)	(529)	(652)	(585)
630	25.28	24.09	26.53	31.38	28.74
	(642)	(612)	(674)	(797)	(730)
800	31.38	30.2	32.64	33.54	34.84
	(797)	(767)	(829)	(852)	(885)
1000	39.25	38.07	40.51	45.35	42.72
	(997)	(967)	(1029)	(1152)	(1085)
1250	48.9	47.72	50.16	55.2	52.56
	(1242)	(1212)	(1274)	(1402)	(1335)

Selection

The technical specifications on the following page are valid under the following conditions:

- Selection of unit: for standard water flow rates
 - with filter
 - with rubber nozzles
 - with air outlet neck
 - without casing

Corrections for other water quantities, see page 25.

Without filter: output increases by 5%.

With aluminum nozzles: sound power level + 2-3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary.

The heating performance data for natural convection Q_{Ek} are based on the following:

Room air temperature 68 °F (at standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$





Induction units for perimeter installation Type HFG-0, four-pipe system – cooling and heating

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	18 24 29	26 25 28		19.0 24.6 32.2	43.6 49.3 53.1	36.0 41.7 45.5
1.0	18 24 29	28 27 29		19.0 24.6 32.2	43.6 51.2 55.0	37.9 41.7 47.4
1.2	18 24 29 35	29 32 30 33		19.0 24.6 32.2 37.9	47.4 55.0 60.7 62.5	39.8 47.4 51.2 53.1

Q _{Ec}		= 1,170 BTU/h
m		= 24.2 lbs
∆ p_w at	Woc	= 0.6 feet with 0.35 gpm
∆ p_w at	Woh	= 0.3 feet with 0.35 gpm

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	24 29 35	27 26 28		24.6 32.2 37.9	56.9 62.5 68.2	47.4 53.1 56.9
1.0	24 29 35	29 31 29		24.6 32.2 37.9	58.8 64.4 70.1	49.3 55.0 58.8
1.2	24 29 35 41	31 33 31 33		24.6 32.2 37.9 43.6	62.5 70.1 75.8 79.6	51.2 58.8 64.4 66.3

Q _{Ec}		= 1,406 BTU/h
m		= 29.7 lbs
∆ p_w at	Woc	= 1.0 feet with 0.44 gpm
∆ p_w at	Woh	= 0.7 feet with 0.44 gpm

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹	
0.8	29 38 47	28 28 31		32.2 41.7 51.2	70.1 81.5 87.2	60.7 68.2 73.9	
1.0	29 38 47	30 33 32		32.2 41.7 51.2	73.9 83.4 89.1	62.5 70.1 75.8	
1.2	29 38 47 53	32 34 33 35		32.2 41.7 51.2 56.9	81.5 89.1 96.7 102.4	66.3 73.9 81.5 87.2	
Q _{Ec} m	Ec = 1,658 BTU/h = 36.3 lbs						

m		= 36.3 lbs
∆ p_w at	Woc	= 1.7 feet with 0.53 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 1.1 feet with 0.53 gpm

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹	
0.8	38 47 59	30 30 33		41.7 51.2 62.5	94.8 104.2 113.7	79.6 87.2 94.8	
1.0	38 47 59	32 31 34		41.7 51.2 62.5	96.7 106.1 115.6	79.6 89.1 96.7	
1.2	38 47 59 65	33 36 35 37		41.7 51.2 62.5 70.1	104.2 113.7 127.0 138.4	87.2 96.7 106.1 113.7	
QEa	= 1 996 BTU/h						

Q _{Ec}	= 1,996 B			
m	= 42.9 lbs			
	001			

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$ = 3.3 feet with 0.66 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 2.0 feet with 0.66 gpm

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	47 59 74	32 32 36		51.2 62.5 79.6	121.3 134.6 147.8	100.5 111.8 123.2
1.0	47 59 74	33 36 37		51.2 62.5 79.6	121.3 138.4 149.7	102.4 115.6 125.1
1.2	47 59 74 88	34 37 38 41		51.2 62.5 79.6 94.8	134.6 151.6 164.9 174.4	111.8 127.0 136.5 145.9

- **Δp** static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB)
- **Q**_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. cap., secondary air (heat exch.) (± 5 %)
- **Q**_h heating capacity, secondary air (± 5 %)
- **Q_{Ec}** heating capacity with natural convection
- m weight
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δtp temperature difference between room air and primary air
- Δp_w water-side pressure loss



Induction units for perimeter installation Type HFK-0, four-pipe system – cooling and heating

Specification

Induction unit with one heat exchanger for heating and cooling the secondary air, for high outputs at low water flow rates.

Water-side control by valves.

Vertical or horizontal installation.

Air connection on the right, left or from below.

Water connection on the right or left.

Dimensions

Size	A	B	C	D	E
	[inch]	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]	[mm]
630	25.28	24.09	26.53	31.38	28.74
	(642)	(612)	(674)	(797)	(730)
800	31.38	30.2	32.64	37.48	34.84
	(797)	(767)	(829)	(952)	(885)
1000	39.25	38.07	40.51	45.35	42.72
	(997)	(967)	(1029)	(1152)	(1085)
1250	48.9	47.72	50.16	55.2	52.56
	(1242)	(1212)	(1274)	(1402)	(1335)

Selection

The technical specifications on the following page are valid under the following conditions:

Selection of unit: - for standard water flow rates

- with filter
- with rubber nozzles
- with air outlet neck
- without casing

Corrections for other water quantities, see page 24 and 26. Without filter: output increases by 5%.

With aluminum nozzles: sound power level plus 2 - 3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary. The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (at standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$



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Induction units for perimeter installation Type HFK-0, four-pipe system – cooling and heating

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/Δt BTU/h•Δt ⁻¹
0.6	24 29 35	27 27 28		24.6 32.2 37.9	64.4 70.1 72.0	36.0 37.9 41.7
0.8	24 29 35	27 28 29		24.6 32.2 37.9	66.3 73.9 79.6	37.9 39.8 41.7
1.0	24 29 35	28 29 30		24.6 32.2 37.9	70.1 77.7 83.4	37.9 41.7 43.6
1.2	29 35 41	29 30 31		24.6 32.2 37.9	79.6 87.2 91.0	43.6 45.5 47.4



 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$

= 1.460 BTU/h

= 30.8 lbs

= 0.9 feet with 0.53 gpm

= 0.6 feet with 0.44 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻1
0.6	29 38 47	27 28 29		32.2 41.7 51.2	81.5 89.1 92.9	45.5 47.4 47.4
0.8	29 38 47	27 29 30		32.2 41.7 51.2	83.4 92.9 100.5	47.4 49.3 51.2
1.0	29 38 47	29 30 32		32.2 41.7 51.2	91.0 98.6 104.2	49.3 51.2 55.0
1.2	38 47 53	31 33 34		41.7 51.2 56.9	100.5 108.0 111.8	53.1 56.9 58.8
		4	056 D			

Q _{Ec}		= 1,856 BTU/h
m		= 46.2 lbs
∆ p_w at	Woc	= 1.4 feet with 0.66 gpm
∆ p_w at	Woh	= 0.9 feet with 0.55 gpm

¹⁾ with 61 °F water supply temperature, 79 °F room temp. at a height of 3.6 ft and non-condensing operation

²⁾ with 61 °F primary air temp. and 79 °F air inlet temp.

³⁾ with 158 °F water supply temp. and 68 °F air inlet temp. Values are given for the following conditions:

- Standard water flow rate

- Unit with filter Gs/K80z

- With primary air nozzles of plastic

- With discharge duct 2.76"

- Without casing

Reduced capacity (depending on exact operating point)

		1 01 /	
-	without air outlet socket	ca. 5 %	
-	without filter	< 5 %	
-	with mixed/displacement flow		
	deflector in the discharge duct	up to approx. 20 %	6

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.6	35 44 53	28 29 30		37.9 49.3 56.9	102.4 109.9 113.7	55.0 56.9 62.5
0.8	35 44 53	28 29 31		37.9 49.3 56.9	104.2 115.6 127.0	58.8 62.5 66.3
1.0	35 44 53	30 31 33		37.9 49.3 56.9	113.7 123.2 132.7	60.7 64.4 66.3
1.2	44 53 59	32 34 36		49.3 56.9 62.5	125.1 134.6 138.4	68.2 70.1 72.0

QEc

m

= 1,911 BTU/h = 55.0 lbs

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$

= 2.2 feet with 0.79 gpm = 1.2 feet with 0.64 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/Δt BTU/h•Δt ⁻¹	Q_h/∆t BTU/h•∆t⁻1
0.6	35 47 59	27 28 30		37.9 51.2 62.5	128.9 140.3 151.6	60.7 66.3 68.2
0.8	35 47 59	28 29 31		37.9 51.2 62.5	136.5 149.7 161.1	62.5 68.2 72.0
1.0	35 47 59	29 30 32		37.9 51.2 62.5	142.2 155.4 168.7	66.3 72.0 79.6
1.2	47 59 71	31 33 36		51.2 62.5 77.7	159.2 176.3 180.1	75.8 77.7 79.6

 Q_{Ec} m

= 2,323 BTU/h

= 61.6 lbs

= 4.0 feet with 1.06 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$

= 1.7 feet with 0.75 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$

Legend

Δp - static pressure at the primary air socket

- primary air flow rate (± 10 %) VP
- sound power (± 3 dB) L_{wA}
- Q_P - cooling capacity of primary air (fresh air) (± 5 %)
- cooling cap., secondary air (heat exch.) (± 5 %)
 heating capacity, secondary air (± 5 %)
 heating capacity with natural convection Qk
- **Q**h
- $\mathbf{Q}_{\mathbf{E}\mathbf{C}}$
- weight m
- standard water flow rate at cooling capacity Woc
- w_{oh} standard water flow rate at heating capacity -
- Δť temperature difference between _
 - air temperature entering the heat exchanger and water supply temperature
- temperature difference between room air Δt_P and primary air
- water-side pressure loss Δp_w



Induction units for perimeter installation Type HFS, four-pipe system – cooling and heating

Specification

Space-saving induction unit with an extremely low installation height of 5.87" (149 mm).

With one heat exchanger for heating and cooling the secondary air, for high outputs at low water flow rates (twopipe unit for cooling only on request).

Water-side control by valves.

Vertical installation.

Air connection on the right or left.

Water connection on the right or left.

Dimensions

Size	A	B	C	D	E
	[inch]	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	24.53	23.03
	(497)	(467)	(529)	(623)	(585)
630	25.28	24.09	26.54	28.27	28.74
	(642)	(612)	(674)	(718)	(730)
800	31.38	30.2	32.64	34.37	34.84
	(797)	(767)	(829)	(873)	(885)
1000	39.25	38.1	40.51	42.24	42.72
	(997)	(967)	(1029)	(1073)	(1085)
1250	48.9	47.72	50.15	51.89	52.56
	(1242)	(1212)	(1274)	(1318)	(1335)

Selection

The technical specifications on the following page are valid under the following conditions:

- Selection of unit: for standard water flow rates
 - with filter
 - with rubber nozzles
 - with air outlet neck
 - without casing

Corrections for other water quantities, see page 25. Without filter: output increases by 5%.

With aluminum nozzles: sound power level plus 2 - 3 dB(A).

According to equipment, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary. The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (at standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$





Induction units for perimeter installation Type HFS, four-pipe system – cooling and heating

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	15 24 32*	26 29 33		15.2 24.6 34.1	36.0 41.7 45.5	28.4 34.1 36.0
1.0	15 24 32*	27 30 34		15.2 24.6 34.1	37.9 45.5 51.2	30.3 36.0 41.7
1.2	15 24 32* 35*	28 31 35 36		15.2 24.6 34.1 37.9	41.7 53.1 58.8 62.5	32.2 41.7 47.4 49.3

Q _{Ec}		= 1,170 BTU/h
m		= 24.2 lbs
∆ p_w at	w _{oc}	= 0.6 feet with 0.35 gpm
∆ p_w at	Woh	= 0.3 feet with 0.35 gpm

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h-Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	18 26 35*	27 29 33		19.0 28.4 37.9	43.6 51.2 60.7	34.1 39.8 47.4
1.0	18 26 35*	28 30 34		19.0 28.4 37.9	45.5 53.1 64.4	36.0 41.7 51.2
1.2	18 26 35* 44*	29 31 35 37		19.0 28.4 37.9 47.4	47.4 56.9 70.1 77.7	37.9 45.5 55.0 60.7

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹		
0.8	24 32 44*	28 30 34		24.6 34.1 47.4	60.7 72.0 81.5	47.4 56.9 64.4		
1.0	24 32 44*	29 31 35		24.6 34.1 47.4	60.7 75.8 87.2	49.3 60.7 70.1		
1.2	24 32 44* 53*	30 32 36 38		24.6 34.1 47.4 56.9	64.4 79.6 92.9 100.5	51.2 62.5 73.9 79.6		
• - 1 659 BTU/b								

≪EC		= 1,000 D10/11
m		= 36.3 lbs
∆ p_w at	Woc	= 1.7 feet with 0.53 gpm
∆ p _w at	Woh	= 1.1 feet with 0.53 gpm

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹		
0.8	29 38 47*	29 30 36		32.2 41.7 51.2	89.1 100.5 106.1	70.1 79.6 83.4		
1.0	29 38 47*	30 32 37		32.2 41.7 51.2	92.9 104.2 113.7	73.9 83.4 91.0		
1.2	29 38 47* 59*	31 33 38 40		32.2 41.7 51.2 62.5	98.6 109.9 117.5 123.2	77.7 87.2 92.9 98.6		
Q _{Ec}	Q _{EC} = 1,996 BTU/h							

m = 42.9 lbs = 3.3 feet with 0.66 gpm ∆p_w at w_{oc}

= 2.0 feet with 0.66 gpm ∆p_w at w_{oh}

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹	
0.8	38 47 59*	31 32 36		41.7 51.2 62.5	119.4 125.1 134.6	94.8 100.5 106.1	
1.0	38 47 59*	32 34 39		41.7 51.2 62.5	123.2 130.8 140.3	98.6 104.2 111.8	
1.2	38 47 59* 74*	33 35 40 42		41.7 51.2 62.5 79.6	127.0 136.5 147.8 157.3	100.5 108.0 117.5 125.1	
Q _{Ec}	= 2,439 BTU/h						

= 50.6 lbs = 5.4 feet with 0.79 gpm ∆p_w at w_{oc} $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 3.3 feet with 0.79 gpm

Legend

- **Δp** static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB) Q_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. capacity, secondary (heat exch.) (± 5 %)
- **Q**_h heating capacity, secondary (± 5 %)
- **Q**_{Ec} heating capacity with natural convection
- m weight
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- Δt temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δt_P temperature difference between room air and primary air
- Δp_w water-side pressure loss

* Air flow rate only possible with the use of alu nozzles



Induction units for perimeter installation Type HFS, four-pipe system – cooling and heating

Serial connection

If for reasons of space the induction units cannot be connected individually through an air distribution duct, several units with low primary air flow rates may be connected in a serial set-up. The maximum number of units depends on the primary air flow rate.

The first unit in air flow direction receives the full air flow rate, i.e. in case of a flow rate of 23.5 cfm $(40 \text{ m}^3/\text{h})$ per unit and 5 units, e.g. a total flow rate of 118 cfm (200 m³/h).

Therefore, the air velocity entering the first unit is high and will produce the decisive flow noises for the overall sound level.

The pressure loss between the units is small.

The sound power increase depends on the primary air flow rate, the nozzle pressure, the number of units and the unit size.

Design example

Air flow rate per unit Total flow rate Sound power per unit

Increase of sound power level due to increased air speed Total sound power level (5 units): 23.5 cfm (40 m³/h) 118 cfm (200 m³/h) 28 dB(A)

32 dB(A) per unit 39 dB(A)



Installation example of serial connection: 5 HFS 1000 connected in series. Units with duct connection in the false floor.



Induction units for perimeter installation Type HFG with bypass, two-pipe system - cooling and heating

Specification

Induction unit with one heat exchanger for heating or cooling the secondary air, for installation in window sills. Adjustment of the bypass dampers for air-side control with a built-in pneumatic or electric actuator. Air connection on the right, left or from below. Water connection on the right or left.

Dimensions

Size	A	B	C	D	E
	[inch]	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	27.24	23.03
	(497)	(467)	(529)	(692)	(585)
630	25.28	24.09	26.53	32.96	28.74
	(642)	(612)	(674)	(837)	(730)
800	31.38	30.2	32.64	39.06	34.84
	(797)	(767)	(829)	(992)	(885)
1000	39.25	38.07	40.51	46.93	42.72
	(997)	(967)	(1029)	(1192)	(1085)
1250	48.9	47.72	50.16	56.57	52.56
	(1242)	(1212)	(1274)	(1437)	(1335)

Selection

The technical specifications on the following page are valid under the following conditions:

- Selection of unit: for standard water flow rates
 - with filter
 - with rubber nozzles
 - with air outlet neck
 - without casing

Corrections for other flow rates, see page 23.

Without filter: output increases by 5%.

With aluminum nozzles: sound power level + 2-3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary.

The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (at standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$





Induction units for perimeter installation Type HFG with bypass, two-pipe system – cooling or heating

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	18 24 29	26 25 28		19.0 24.6 32.2	53.1 62.5 66.3	53.1 62.5 66.3
1.0	18 24 29	28 27 29		19.0 24.6 32.2	56.9 64.4 70.1	56.9 64.4 70.1
1.2	18 24 29 35	29 32 30 33		19.0 24.6 32.2 37.9	58.8 68.2 73.9 77.7	58.8 68.2 73.9 77.7

Q _{Ec}		= 812 BTU/h
m		= 24.2 lbs
∆ p_w at	Woc	= 7.2 feet with 0.88 gpm
∆ p_w at	Woh	= 6.0 feet with 0.88 gpm

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	24 29 35	27 26 28		24.6 32.2 37.9	72.0 79.6 85.3	72.0 79.6 85.3
1.0	24 29 35	29 31 29		24.6 32.2 37.9	73.9 85.3 91.0	73.9 85.3 91.0
1.2	24 29 35 41	31 33 31 33		24.6 32.2 37.9 43.6	77.7 87.2 94.8 98.6	77.7 87.2 94.8 98.6

Q _{Ec}		= 972 BTU/h
m		= 29.7 lbs
∆ p_w at	Woc	= 7.2 feet with 1.10 gpm
∆ p_w at	Woh	= 6.0 feet with 1.10 gpm

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻¹
0.8	29 38 47	28 28 31		32.2 41.7 51.2	89.1 102.4 109.9	89.1 102.4 109.9
1.0	29 38 47	30 33 32		32.2 41.7 51.2	92.9 108.0 115.6	92.9 108.0 115.6
1.2	29 38 47 53	32 34 33 35		32.2 41.7 51.2 56.9	96.7 111.8 119.4 125.1	96.7 111.8 119.4 125.1
Q _{Ec}	= 1,140 BTU/h					

		-
m		= 36.3 lbs
∆ p_w at	Woc	= 7.2 feet with 1.32 gpm
∆ p_w at	Woh	= 6.0 feet with 1.32 gpm

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹	
0.8	38 47 59	30 30 33		41.7 51.2 62.5	113.7 125.1 134.6	113.7 125.1 134.6	
1.0	38 47 59	32 31 34		41.7 51.2 62.5	117.5 132.7 142.2	117.5 132.7 142.2	
1.2	38 47 59 65	33 36 35 37		41.7 51.2 62.5 70.1	121.3 136.5 147.8 151.6	121.3 136.5 147.8 151.6	
QEC	Q _{Ec} = 1.375 BTU/h						

Q _{Ec}	=	1
m	=	4

= 42.9 lbs

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	47 59 74	32 32 36		51.2 62.5 79.6	144.1 161.1 174.4	144.1 161.1 174.4
1.0	47 59 74	33 36 37		51.2 62.5 79.6	149.7 168.7 182.0	149.7 168.7 182.0
1.2	47 59 74 88	34 37 38 41		51.2 62.5 79.6 94.8	155.4 174.4 189.5 200.9	155.4 174.4 189.5 200.9

 Q_{Ec} = 1,665 BTU/h

 m
 = 50.6 lbs

 Δp_w at
 w_{oc} = 7.2 feet with 1.85 gpm

 Δp_w at
 w_{oh} = 6.0 feet with 1.85 gpm

- **Δp** static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB)
- **Q**_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. cap., secondary air (heat exch.) (± 5 %)
- Q_h heating capacity, secondary air (± 5 %)
- Q_{Ec} heating capacity with natural convection
- m weight
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δtp temperature difference between room air and primary air
- Δp_w water-side pressure loss



Induction units for perimeter installation Type HFL, four-pipe system – cooling and heating

Specification

Induction unit with two separate heat exchangers for heating and cooling the secondary air.

Adjustment of the bypass dampers for air-side control with a built-in pneumatic or electric actuator.

Vertical or horizontal installation.

Air connection on the right, left or from below.

Water connection on the right or left (opposite to the air connection).

Dimensions

Size	A	B	C	D
	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	27.13
	(497)	(467)	(529)	(689)
630	25.28	24.09	26.53	32.83
	(642)	(612)	(674)	(834)
800	31.38	30.2	32.64	38.94
	(797)	(767)	(829)	(989)
1000	39.25	38.07	40.51	46.81
	(997)	(967)	(1029)	(1189)
1250	48.9	47.72	50.16	56.46
	(1242)	(1212)	(1274)	(1434)

Selection

The technical specifications on the following page are valid under the following conditions:

- Selection of unit: for standard water flow rates
 - with filter
 - with rubber nozzles
 - with air outlet neck
 - without casing

Corrections for other water quantities, see page 23 and 24.

Without filter: output increases by 5%.

With aluminum nozzles: sound power level plus 2 - 3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary.

The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$



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Induction units for perimeter installation Type HFL, four-pipe system – cooling and heating

gpm

gpm

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻1
0.8	18 24 29	26 25 28		19.0 24.6 32.2	45.5 51.2 55.0	34.1 37.9 41.7
1.0	18 24 29	28 27 29		19.0 24.6 32.2	49.3 55.0 60.7	36.0 39.8 43.6
1.2	18 24 29 35	29 32 30 33		19.0 24.6 32.2 37.9	51.2 56.9 62.5 66.3	36.0 39.8 43.6 47.4

Q _{Ec}		= 856 BTU/h
m		= 33.0 lbs
∆ p_w at	Woc	= 7.2 feet with 0.88
∆ p _w at	Woh	= 0.5 feet with 0.31

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	24 29 35	27 26 28		24.6 32.2 37.9	60.7 66.3 72.0	45.5 49.3 53.1
1.0	24 29 35	29 31 29		24.6 32.2 37.9	64.4 72.0 77.7	47.4 51.2 55.0
1.2	24 29 35 41	31 33 31 33		24.6 32.2 37.9 43.6	68.2 73.9 81.5 85.3	49.3 53.1 55.0 58.8

Q _{Ec}		= 1,013 BTU/h
m		= 37.4 lbs
∆ p_w at	Woc	= 7.2 feet with 1.10 gpm
∆ p_w at	Woh	= 0.5 feet with 0.35 gpm

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻¹
0.8	29 38 47	28 28 31		32.2 41.7 51.2	75.8 85.3 91.0	56.9 62.5 68.2
1.0	29 38 47	30 33 32		32.2 41.7 51.2	81.5 91.0 98.6	58.8 64.4 70.1
1.2	29 38 47 53	32 34 33 35		32.2 41.7 51.2 56.9	85.3 94.8 104.2 108.0	60.7 66.3 70.1 73.9
Q _{Ec}		= 1,	187 B	TU/h		

·LC		,
m		= 44.0 lbs
∆ p_w at	Woc	= 7.2 feet with 1.32 gpm
∆ p_w at	Woh	= 0.5 feet with 0.42 gpm

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	38 47 59	30 30 33		41.7 51.2 62.5	94.8 102.4 113.7	72.0 77.7 83.4
1.0	38 47 59	32 31 34		41.7 51.2 62.5	100.5 109.9 119.4	73.9 79.6 87.2
1.2	38 47 59 65	33 36 35 37		41.7 51.2 62.5 70.1	106.1 115.6 127.0 130.8	75.8 81.5 89.1 91.0
Q _{Ec}	= 1,433 BTU/h					•

Q_{Ec} m

= 52.8 lbs

= 7.2 feet with 1.54 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$ ∆p_w at w_{oh} = 0.5 feet with 0.48 gpm

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	47 59 74	32 32 36		51.2 62.5 79.6	121.3 132.7 145.9	91.0 98.6 108.0
1.0	47 59 74	33 36 37		51.2 62.5 79.6	128.9 142.2 155.4	94.8 100.5 109.9
1.2	47 59 74 88	34 37 38 41		51.2 62.5 79.6 94.8	136.5 147.8 164.9 172.5	96.7 106.1 111.8 119.4

QEc = 1,726 BTU/h m = 63.8 lbs $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$ = 7.2 feet with 1.85 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 0.5 feet with 0.67 gpm

- **Δp** static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB)
- Q_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. cap., secondary air (heat exch.) (± 5 %)
- **Q**_h heating capacity, secondary air (± 5 %)
- **Q**_{Ec} heating capacity with natural convection
- m weight
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- Δt - temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δtp temperature difference between room air and primary air
- Δp_w water-side pressure loss



Induction units for perimeter installation Type HFH, four-pipe system – cooling and heating

Specification

Induction unit with two separate heat exchangers for heating and cooling the secondary air.

Adjustment of the bypass dampers for air-side control with a built-in pneumatic or electric actuator.

High heating capacity for natural convection.

Vertical or horizontal installation.

Water and air connection separately, on the right or left.

Dimensions

Size	A	B	C	D
	[inch]	[inch]	[inch]	[inch]
	[mm]	[mm]	[mm]	[mm]
500	19.57	18.39	20.83	27.24
	(497)	(467)	(529)	(692)
630	25.28	24.09	26.53	32.95
	(642)	(612)	(674)	(837)
800	31.38	30.2	32.64	30.06
	(797)	(767)	(829)	(992)
1000	39.25	38.07	40.51	46.93
	(997)	(967)	(1029)	(1192)
1250	48.9	47.72	50.16	56.57
	(1242)	(1212)	(1274)	(1437)

Selection

The technical specifications on the following page are valid under the following conditions:

Selection of unit: - for standard water flow rates

- with filter
- with rubber nozzles
- with air outlet neck
- without casing

Corrections for other water quantities, see page 23 and 24.

Without filter: output increases by 5%.

With aluminum nozzles: sound power level plus 2 - 3 dB(A).

According to room configuration, sound pressure level reduced by 2 - 7 dB(A).

For other conditions the stated performance data may vary.

The heating performance data for natural convection Q_{Ec} are based on the following:

Room air temperature 68 °F (standard water flow rate) Water supply temperature 158 °F $\rightarrow \Delta t = 90 F$



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Induction units for perimeter installation Type HFH, four-pipe system – cooling and heating

Technical data size 500

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	18 24 29	26 25 28		19.0 24.6 32.2	51.2 56.9 62.5	32.1 37.9 43.6
1.0	18 24 29	28 27 29		19.0 24.6 32.2	55.0 60.7 66.3	36.0 39.8 43.6
1.2	18 24 29 35	29 32 30 33		19.0 24.6 32.2 37.9	56.9 64.4 70.1 73.9	37.9 41.7 45.5 47.4

Q _{Ec}		= 1,204 BTU/h
m		= 35.2 lbs
∆ p_w at	w _{oc}	= 7.2 feet with 0.88 gpm
∆ p _w at	Woh	= 0.5 feet with 0.31 gpm

Technical data size 630

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	24 29 35	27 26 28		24.6 32.2 37.9	68.2 73.9 79.6	47.4 51.2 55.0
1.0	24 29 35	29 31 29		24.6 32.2 37.9	73.9 79.6 85.3	49.3 51.2 55.0
1.2	24 29 35 41	31 33 31 33		24.6 32.2 37.9 43.6	77.7 85.3 89.1 94.8	51.2 53.1 56.9 60.7

Q _{Ec}		= 1,426 BTU/h
m		= 41.8 lbs
∆ p_w at	Woc	= 7.2 feet with 1.10 gpm
∆ p _w at	Woh	= 0.5 feet with 0.35 gpm

Technical data size 800

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t⁻¹	
0.8	29 38 47	28 28 31		32.2 41.7 51.2	87.2 94.8 102.4	58.8 64.4 70.1	
1.0	29 38 47	30 33 32		32.2 41.7 51.2	92.9 102.4 108.0	60.7 66.3 72.0	
1.2	29 38 47 53	32 34 33 35		32.2 41.7 51.2 56.9	96.7 106.1 113.7 119.4	62.5 68.2 72.0 75.8	
Q _{Ec} m	= 1,675 BTU/h = 48.4 lbs						

m		= 48.4 lbs
∆ p_w at	Woc	= 7.2 feet with 1.3
A		

.32 gpm

= 0.5 feet with 0.42 gpm ∆**p_w** at Woh

Technical data size 1000

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/Δt BTU/h•Δt ⁻¹	Q_h/∆t BTU/h•∆t⁻1		
0.8	38 47 59	30 30 33		41.7 51.2 62.5	106.1 115.6 125.1	72.0 79.6 87.2		
1.0	38 47 59	32 31 34		41.7 51.2 62.5	113.7 123.2 132.7	75.8 81.5 89.1		
1.2	38 47 59 65	33 36 35 37		41.7 51.2 62.5 70.1	121.3 130.8 140.3 144.1	77.7 83.4 91.0 94.8		

Q_{Ec} = 2,027 BTU/h m = 57.2 lbs

= 7.2 feet with 1.54 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$ ∆p_w at w_{oh} = 0.5 feet with 0.48 gpm

Technical data size 1250

Δp "H ₂ O	V _P [cfm]	L _{wA} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
0.8	47 59 74	32 32 36		51.2 62.5 79.6	138.4 149.7 161.1	92.9 100.5 109.9
1.0	47 59 74	33 36 37		51.2 62.5 79.6	147.8 159.2 170.6	96.7 102.4 111.8
1.2	47 59 74 88	34 37 38 41		51.2 62.5 79.6 94.8	155.4 168.7 182.0 193.3	100.5 106.1 113.7 123.2

QEc = 2,453 BTU/h m = 68.2 lbs = 7.2 feet with 1.85 gpm $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$

= 0.5 feet with 0.67 gpm ∆p_w at w_{oh}

- **Δp** static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- L_{wA} sound power (± 3 dB)
- Q_P cool. capacity of primary air (fresh air) (± 5 %)
- **Q**_c cool. cap., secondary air (heat exch.) (± 5 %)
- **Q**_h heating capacity, secondary air (± 5 %)
- **Q**_{Ec} heating capacity with natural convection
- weight m
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- Δt - temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δtp temperature difference between room air and primary air
- Δp_w water-side pressure loss



Induction units for perimeter installation Perimeter displacement induction unit type QHG

View of unit



LTG perimeter displacement induction unit type QHG (example with complete control unit (optional))

The LTG perimeter displacement induction unit type QHG consists of a two-row heat exchanger for heating and cooling and a variable air displacement distributing box to adapt to different sill geometries.

Advantages

Comfort

- High thermal comfort due to displacement effect.
- Improved indoor air quality (IAQ) as pollutants are removed from the occupied zone by ascending convection currents.
- Quick reduction of temperature difference between supply and room air.

• Economy

- Energy savings by directing the cool air flow from the floor upwards.
- Heating and cooling in one unit.
- Simple installation.
- Flexibility
- Centralized zone control.
- Outlet can be adapted to suit various sill heights and widths.
- Selection
- The sizing of the units is done with LTG selection software.
- LEED credits

Perimeter displacement sill installation. (smoke picture in three time intervals)

Functional principle

Primary air, which is discharged from the nozzles at high speed, draws secondary air from the room through the heat exchanger due to the induction effect. Based on the water temperature in the heat exchanger, the air is either heated or cooled. The secondary air then enters the perimeter displacement distributing box along with the primary air.

Uniformity of discharge over the entire outlet height and width is guaranteed by specially arranged guide vanes in the distributing box. An additional induction effect is achieved by the special arrangement of the outlet openings, resulting in a quick reduction of temperature differences.

When designing the sill, the directions (see page 21) will have to be followed to ensure a trouble free operation of the ventilation system. The LTG Engineering Services are at your disposal to discuss any technical details.







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Induction units for perimeter installation Perimeter displacement induction unit type QHG

Design

Torsion-resistant casing of galvanized sheet metal. Heat exchanger designed for high output, consisting of copper tubes with press-fitted aluminum fins. Maximum operating pressure (standard version): 14.5 psi (10 bar). Replaceable primary air nozzles of plastic, designed for induction with high efficiency at low noise and effective reflection of the primary noise.

Connection for hot and cold water, condensate and primary air on the side of the unit.

Primary air socket of plastic with an outer diameter of 4" (100 mm).

Condensate tray of galvanized sheet metal with an optional 19/32" diameter condensate drain connection on request.

Also on request, self-extinguishing easily replaceable secondary air filter of synthetically bonded polyamide fibers.

Easily detachable distribution box with guide vanes for air flow deflection at low pressure loss for uniform discharge and a secondary induction effect, adaptable to varying sill heights and widths.

Product range

Size:	500	630	800	1000	1250
Outlet length:	31.5"	40"	47"	55"	63"

The above mentioned outlet widths are standard and may be adjusted to the sill, if required (*).

The standard outlet height is 16.5" (420 mm).

Accessories, special versions

- Optional as a two-pipe induction unit, for heating or alternatively cooling only.
- Galvanized condensate tray with drainage connection.
- Primary air flow balancing damper.
- Non-combustible aluminum nozzles and primary air sockets of sheet steel for improved fire safety.
- Easy-to-replace self-extinguishing secondary air filter.
- Full-way valve with 3 point control (24 V)
- Master/slave control.

Dimensions

Size	A	B	C	D*	Weight
	[inch]	[inch]	[inch]	[inch]	[lbs]
	[mm]	[mm]	[mm]	[mm]	[kg]
500	19.57	21.14	23.03	31.5	33
	(497)	(537)	(585)	(800)	(15)
630	25.28	26.85	28.74	39.37	41.8
	(642)	(682)	(730)	(1000)	(19)
800	31.38	32.95	34.84	47.24	48.4
	(797)	(837)	(885)	(1200)	(22)
1000	39.25	40.83	42.72	55.12	59.4
	(997)	(1037)	(1085)	(1400)	(27)
1250	48.9	50.47	52.56	62.99	72.6
	(1242)	(1282)	(1335)	(1600)	(33)



Induction units for perimeter installation Perimeter displacement induction unit type QHG

Technical data size 500

nozzle	Δp "H ₂ O	V _P [cfm]	L_{A18} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_C/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h∙∆t ⁻¹
Y	0.8 1.2 1.6	10 12 14	19 25 28		13.3 17.1 19.0	37.9 45.5 49.3	28.4 34.1 36.0
А	0.8 1.2 1.6	15 18 21	21 25 29		19.0 24.6 28.4	43.6 49.3 55.0	32.2 37.9 41.7
в	0.8 1.2 1.6	21 25 28	22 27 31		28.4 34.1 37.9	49.3 55.0 58.8	36.0 41.7 45.5

Q_{Ec} ∆p_wat w_{oc}

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$

= 426 BTU/h = 0.7 feet with 0.35 gpm

= 0.7 feet with 0.35 gpm

Technical data size 630

nozzle	Δp "H ₂ O	V _P [cfm]	L_{A18} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_C/Δt BTU/h•Δt ⁻¹	Q_h/∆t BTU/h∙∆t ⁻¹
Y	0.8 1.2 1.6	14 16 19	20 26 30		19.0 22.7 24.6	49.3 56.9 60.7	36.0 41.7 45.5
А	0.8 1.2 1.6	19 24 28	22 28 31		26.5 32.2 37.9	55.0 64.4 70.1	41.7 47.4 51.2
в	0.8 1.2 1.6	27 33 38	24 29 33		36.0 43.6 51.2	60.7 70.1 75.8	45.5 51.2 56.9

Technical data size 800

nozzle	Δp "H ₂ O	V _P [cfm]	L _{A18} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_c/Δt BTU/h•Δt ⁻¹	Q_h/∆t BTU/h•∆t ⁻¹
Y	0.8 1.2 1.6	16 21 24	22 28 31		22.7 28.4 32.2	60.7 72.0 77.7	45.5 53.1 58.8
А	0.8 1.2 1.6	25 30 35	24 29 33		34.1 39.8 47.4	70.1 81.5 89.1	53.1 60.7 66.3
В	0.8 1.2 1.6	34 41 48	26 32 35		45.5 55.0 64.4	77.7 89.1 96.7	58.8 66.3 72.0

Q _{Ec}		= 682 BTU/h
∆ p _w at	Woc	= 1.7 feet with

= 1.7 feet with 0.53 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 1.0 feet with 0.53 gpm

Technical data size 1000

nozzle	Δp "H ₂ O	V _P [cfm]	L_{A18} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_C/∆t BTU/h•∆t ⁻¹	Q_h/∆t BTU/h∙∆t ⁻¹
Y	0.8 1.2 1.6	20 25 28	24 29 33		26.5 34.1 37.9	75.8 89.1 98.6	56.9 66.3 73.9
А	0.8 1.2 1.6	29 36 41	26 31 35		39.8 47.4 55.0	87.2 100.5 109.9	66.3 75.8 81.5
в	0.8 1.2 1.6	41 49 57	29 34 38		55.0 66.3 75.8	96.7 109.9 119.4	72.0 83.4 89.1

Q_{Ec} = 853 BTU/h

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oc}}$ = 3.3 feet with 0.66 gpm

 $\Delta \mathbf{p}_{\mathbf{w}}$ at $\mathbf{w}_{\mathbf{oh}}$ = 2.0 feet with 0.66 gpm

Technical data size 1250

nozzle	Δp "H ₂ O	V _P [cfm]	L_{A18} [dB(A)]	NC	Q_P/Δt BTU/h•Δt ⁻¹	Q_C/Δt BTU/h•Δt ⁻¹	Q_h/∆t BTU/h•∆t⁻¹
Y	0.8 1.2 1.6	27 33 38	27 32 35		36.0 43.6 51.2	76.7 111.8 121.3	72.0 83.4 91.0
А	0.8 1.2 1.6	39 48 55	29 34 38		53.1 64.4 73.9	108.0 125.1 138.4	81.5 94.8 102.4
в	0.8 1.2 1.6	54 66 76	33 38 42		72.0 89.1 102.4	121.3 138.4 149.7	91.0 104.2 111.8

Q_{Ec}

= 1,058 BTU/h

- Δp static pressure at the primary air socket
- **V**_P primary air flow rate (± 10 %)
- LA18 sound power level at 18 m² Sabine
- ${f Q}_{P}$ cool. capacity of primary air (fresh air) (± 5 %) (therm. room load μ_{T} = 0,8)
- Q_c cooling capacity, secondary air (heat exch.) (± 5 %)
- **Q**_h heating capacity, secondary air (± 5 %)
- $\mathbf{Q}_{\mathbf{Ec}}$ heating capacity with natural conv. $\Delta t = 90 \text{ F}$
- woc standard water flow rate at cooling capacity
- woh standard water flow rate at heating capacity
- Δt temperature difference between air temperature entering the heat exchanger and water supply temperature
- Δt_P temperature difference between room air and primary air

Water-side pressure loss and <u>cooling</u> capacity with different water flow rates Induction units type HFG with bypass, HFG-0 (2-pipe system), HFL, HFH – 6-tube cooler

Water-side pressure loss and <u>heating</u> capacity with different water flow rates Induction units type HFG with bypass, HFG-0 (2-pipe system), HFL, HFH – 6-tube heater

Note: The minimum water flow rate must not be lower than 20% of the standard flow rate for cooling, and 40% for heating, considering the water-side pressure compensation.

Water-side pressure loss and <u>heating</u> capacity with different water flow rates Type HFL, HFH – 4-tube heater

Note: The minimum water flow rate must not be lower than 20% of the standard flow rate for cooling, and 40% for heating, considering the water-side pressure compensation.

Klimavent[®] induction units for perimeter installation Type HFG-0 (4-tube system), HFS, QHG Water-side pressure loss and <u>cooling</u> capacity with different water flow rates

6.60 120 Cooling capacity in [%] of the nominal capacity ${\rm Q_c}$ 00 00 003.30 Water-side pressure loss Δp_w [ft H₂O] 1.65 0.66 Size 1250 Size 1000 Size 800 Size 630 Size 500 0.33 40 0.5 0.75 0.25 0.375 20 40 60 80 100 120 140 Water flow rate in % of the standard water flow rate Water flow rate w [gpm]

Water-side pressure loss and heating capacity with different water flow rates

Note: The minimum water flow rate must not be lower than 20% of the standard flow rate for cooling, and 40% for heating, considering the water-side pressure compensation.

Water-side pressure loss and <u>heating</u> capacity with different water flow rates Type HFK-0, 4-pipe system

Note: The minimum water flow rate must not be lower than 20% of the standard flow rate for cooling, and 40% for heating, considering the water-side pressure compensation.

Induction units for perimeter installation Selection example

Set values

For this selection example the following unit was selected:

 type/size primary air volume static pressure at the primary air socket 	V _P Др	HFL 800 (see pages 16/17) 38 cfm 1"H ₂ O
Performance data		
For the induction unit type HFL 800, the following valu	es result from the table o	n page 17:
- sound power level	L _{wA}	33 dB(A)
 specific cooling capacity of primary air 	Q _P /∆t _P	41.7 BTU/h*Δt
 specific cooling capacity of secondary air with a standard water flow sets of 200 kg/h 	Q _c /∆t	91 BIU/h*Δt
with a standard water now rate of 300 kg/n	O. /At	64 4 BTU/b*At
with a standard water flow rate of 95 kg/h	αη/Δι	
- natural convection	Q _{Ec}	1,187 BTU/h
Cooling		
Set values:		
- room temperature in summer / suction air		
temperature before entering the heat exchanger		
(values may vary)	t _{R/tA}	79 °F
- temperature of primary air	tp ^+-	61 °F t- t 70 °E 61 °E - 19 E
→ - temperature of cooling water system		63 °F
⇒	Δt	t _A - t _{KWV} = 79 °F - 63 °F = 16 F
 wanted cooling capacity 	Q _{c wanted}	2,050 BTU/h
resulting in:		
- primary cooling capacity	Q _P	41.7 BTU/h*Δt • 18 F = 750 BTU/h
- required secondary cooling capacity (Q _{k wanted} - QP)	Q _{c req}	2,050 BTU/h - 750 BTU/h = 1,300 BTU/h
- potential secondary cooling capacity	Q _c	91 BIU/N Δ [• 16 F = 1,456 BIU/N 1 200 BTU/b / 1456 BTU/b = 90 %
- (see diagram on page 23) \Rightarrow 67 % of the standard w	ater flow rate	$1.32 \text{ apm} \cdot 0.67 = 0.88 \text{ apm}$
- cooling water return temperature	t _{KWR}	65.5 F
calculated from: $Q = m \cdot c \cdot \Delta t$		
$t_{KWR} = Q_{k erf.SK} / (m \cdot c) + t_{KWV} = 380 / (201 \cdot 1, 16) + 17$	[K]	
- water-side pressure loss (see diagram on page 32)	Δp _W	3.35 feet
Heating		
Set values:		
- room temperature in winter / suction air		
temperature before entering the heat exchanger		
(values may vary) t _{R/tA}	/1.5 °F	61 °F
⇒	Δtp	$t_{\rm P}$ - $t_{\rm P}$ = 71.5 °F - 61 °F = 10.5 F
 temperature of heating water system 	t _{HWV}	158 °F
\Rightarrow	Δt	t _{HWV} - t _R = 158 °F - 71.5 °F = 86.5 F
 wanted heating capacity 	Q _{h wanted}	4,100 BTU/h
resulting in:		
- primary capacity	Q _P	41.7 BIU/h* $\Delta t \cdot 10.5 F = 438 BTU/h$
- required secondary heating cap. (Qh wanted + QP)	Q _{h req}	4,100 BTU/n + 438 BTU/n = 4,338 BTU/n 64 4 BTU/b*At • 86 5 E = 5 570 BTU/b
- reduction of the standard capacity is necessary	αn	4.538 BTU/h / 5.570 BTU/h = 80 %
- (see diagram on page 33) \Rightarrow 60 % of the standard w	ater flow rate	0.42 gpm • 0.6 = 0.25 gpm
- heating water return temperature	t _{HWR}	122 °F
resulting from: $Q = m \cdot c \cdot \Delta t$	K1	
- water-side pressure loss (see diagram on page 33)	Δρω	0.2 feet

Induction sill -USA-TP (08/11)

Connection of units

The following table states possible arrangements for the a/c units presented in our literature:

Arrange- ment	Water connection	Primary air connection	Damper actuator	flute actuator	Туре
I II	R L	R L	L R	-	HFG ^{*)**)} , HFH, HFK, HFL ^{*)} , HFS, QHG
ш	R	L	L	-	HFG, HFH, HFK, HFL, HFS, QHG
IV	L	R	R	-	HFG, HFH, HFK, HFL, HFS, QHG
V VI VII VIII	R L R L	R L L R	R L R L	- - -	HFG, HFK, QHG

Legend:

L = left

R = right

Direction of view: view is always from the room towards the sill with the unit installed.

*) Connection of primary air from below in the center (special version) only possible for HFG, HFL.

**) HFG with bypass: no lateral wall suspension possible.

Actuators for damper-controlled units

The following damper actuators are available for damper-controlled LTG induction units:

HF.-B: Belimo actuator: 0 - 10 V, continuous

HF.-L: Siemens, Landis & Stäfa: 0 - 10 V, continuous; 3-point

HF.-P: LTG pneumatic actuator: 0.2 - 1.0 bar

Damper actuators for LTG A/C units:

No.	Actuator type	Product name	Product description	Method of control	Operating voltage
1	pneumatic	LTG SMA	hoisting motor	3 - 14.5 psi (on request 8.5 - 14.5 psi)	
2	electric	Belimo LH 24 SR	hoisting motor	DC 2 - 10 V, continuous	AC 24 V
3	electric	Belimo LM 24 SR	rotating motor	DC 2 - 10 V, continuous	AC 24 V
4	electric	Landis & Gyr GDB 131.2E	hoisting motor	3-point	AC 24 V
5	electric	Landis & Gyr GDB 131.1E	rotating motor	3-point	AC 24 V
6	electric	Landis & Gyr GDB 161.2E	hoisting motor	DC 0 - 10 V, continuous	AC 24 V
7	electric	Landis & Gyr GDB 161.1E	rotating motor	DC 0 - 10 V, continuous	AC 24 V

The following actuators are available for damper-controlled LTG induction units:

Control:

Unit types	Possible actuators (see above)	Full heating load	Neutral Bypass	Full cooling load
HFL, HFH	1	3 psi	7 - 9 psi	14.5 psi
	2.6	2 V (0 V)	5 - 6 V	10 V
	4.5	3-point	3-point	3-point
HFG***	1	3 psi	14.5 psi	3 psi
Heating	3.7	2 V (0 V)	10 V	2 V (0 V)
Cooling	5	3-point	3-point	3-point

* For design reasons, primary air connection and damper actuator cannot be on the same side of the unit. If the pneumatic/electric actuator is fully triggered (14.5 psi or 10 V), the unit will operate in cooling mode only with the primary air flow (second nozzle row open, heat exchanger and bypass closed).

- ** Dampers and flute are driven by separate motors being installed on alternate sides of the unit. If the flute drive is fully triggered, the second nozzle row is open (full load cooling).
- *** Floor mounted units: With the smallest control signal the heat exchanger is completely open with possibility for maximum cooling or heating load (bypass at > 3 psi or > 0 V signal).

Product Overview LTG Air-Water Systems

LTG Induction – Induction Units

Ceiling installation	Sill Installation	Floor Installation	
HFF suite SilentSuite	HFV / HFVsf System SmartFlow	HFB/HFBsf System SmartFlow	
LHG System Indivent®	HFG		
HDF / HDFsf System SmartFlow	QHG		
HDC			

LTG FanPower- Fan Coil Units

Ceiling Installation	Sill Installation	Floor Installation	
LVC System Indivent®	VFC	VKB	
УКН	QVC	SKB	
VKE			
KFA cool wave®			

LTG Decentral – Decentralised Ventilation Units

Ceiling Installation	Sill Installation		Floor Installation	
FVS Univent®		FVM		FVD
			-	FVP <i>pulse</i> System PulseVentilation

Engineering Services

