Nailor Industries Inc.

DAMPERS

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GENERAL PRODUCT OVERVIEW

As today's modern commercial and industrial building construction becomes increasingly life safety oriented, fire containment and active smoke management systems are being utilized to a higher degree as more sophisticated technology is developed and implemented into building codes. The development process begins with the understanding of fire and smoke behavior through the research and study of real life emergency situations, and culminates in the design, testing of, and ultimate use of new products to better control and manage the ravages of fire and smoke. Thus, resulting property damage is minimized and occupant safety is maximized. Nailor Industries commitment to the development of new and existing fire and smoke control technology has resulted in a comprehensive line of premium quality smoke, fire and combination fire/smoke dampers and accessories, available at a reasonable cost and in a timely fashion.



MODEL SERIES 1280 EXTRUDED ALUMINUM AIRFOIL BLADE PREMIUM PERFORMANCE

Nailor's premium choice for applications where a leakage rated damper is required as part of a static smoke control or dynamic smoke management system. Features include a smoothly contoured extruded aluminum airfoil blade and compression type seals that have been specially designed to offer not only the lowest leakage class available with airflow in either direction, but also ultra-low pressure drop characteristics. Together with maintenance-free concealed linkage out of the airstream, the design minimizes unwanted turbulence and noise generation.

MODEL SERIES 1210

STEEL AIRFOIL BLADE • PREMIUM PERFORMANCE

The 1210 Series dampers feature an innovative inter-locking double-skin airfoil blade design that eliminates the need for combustible blade seals to maintain leakage class. The unique blade design combines high performance and low pressure drop while providing complete flame and smoke seal under fire conditions. Designed and tested to offer the lowest leakage class available with airflow in either direction, the 1210 Series is perfect for applications where a leakage rated (smoke) damper is required as part of a static smoke control or dynamic smoke management system.





MODEL SERIES 1210M STEEL AIRFOIL BLADES MODULATING VOLUME CONTROL

The 1210M Series modulating dampers are classified for use as a volume control damper in applications where building codes require a leakage rated smoke damper as part of a static smoke control or dynamic smoke management system. The 1210M Series has been especially designed and tested to offer premium performance. The 1210M Series provides the lowest leakage class available and is qualified for vertical or horizontal installation with airflow in either direction. Airfoil blade design and elimination of blade sills, top and bottom, provide lowest pressure drop. Unique inter-locking double skin blade design eliminates combustible blade seals and provides flame and smoke seal under fire conditions.

GENERAL PRODUCT OVERVIEW

MODEL SERIES 1210VB

STEEL AIRFOIL BLADES • VERTICAL BLADES

Model 1210VB (Vertical Blade) is a high performance smoke damper that provides superior protection and versatility. The vertical blade configuration allows for the actuator to be mounted below the damper and is ideal for applications where bottom access is desired or where there isn't space for a side mounted actuator. The 1210VB Series dampers are ideal for applications where building codes require a leakage rated smoke damper as part of a static smoke control or dynamic smoke management system. The 1210VB Series has been especially designed and tested to provide premium performance. It offers the lowest leakage class available and is qualified for installation with airflow in either direction. Airfoil blade design and elimination of blade sills provide low pressure drop.





MODEL SERIES 1260 VEE-GROOVE BLADES

The Nailor 1260 Series dampers are a ruggedly built yet economical choice for use where a smoke barrier has been penetrated by ductwork or where a leakage rated damper is required in a static or dynamic smoke control system. The 1260 Series dampers are classified to UL Standard 555S Class I or II at 250°F or 350°F Elevated Temperatures, and are available with type B and C enclosures for small sizes and round ductwork. Featuring a vee-groove style blade design for strength.

MODEL 1290S TRUE ROUND SMOKE DAMPER

Nailor's true round smoke damper, Model 1290S is ideal for applications where building codes require a leakage rated smoke damper for operational smoke control in static or dynamic smoke management systems. The 1290S damper is an economical true round smoke damper designed and qualified for round ductwork. Features include a sturdy beaded casing for superior rigidity and a laminated blade that is double bolted to axles for positive connection. The 1290S smoke damper offers the lowest leakage class available and is qualified for installation with airflow in either direction.



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ALUMINUM AIRFOIL BLADE SMOKE DAMPERS

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The 1280 Series Smoke (Leakage Rated) dampers are Nailor's premium choice for applications where a leakage rated damper is required as part of a static smoke control or dynamic smoke management system. Features of the 1280 Series include a smoothly contoured extruded aluminum airfoil blade and compression type seals that have been specially designed to offer not only the lowest leakage class available with airflow in either direction, but also ultra-low pressure drop characteristics. Together with maintenance-free concealed linkage out of the airstream, the design minimizes unwanted turbulence and noise generation. A rugged hat channel style frame with die-formed corner gussets for superior rigidity virtually eliminates racking for worry free installation.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I or II at 250°F or 350°F elevated temperature.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- California State Fire Marshal Listing No. 3230-0935:107.
- City of New York. MEA # 366-03-M.
- Maximum velocity 2000 fpm @ 4" w.g. (10 m/s @ 1 kPa).
- Tested in accordance with AMCA Standard 500-D for pressure drop.

CONSTRUCTION DETAILS:

FRAME:	5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
BLADES:	Airfoil type 6063-T5 extruded aluminum on 5 1/2" (140) centers. Parallel action.
LINKAGE:	Concealed in frame. 12 ga. (2.7) plated steel.
BEARINGS:	1/2" (13) dia. self-lubricating oilite bronze.
AXLES:	1/2" (13) dia. plated steel bolted to blades.
JACKSHAFT:	1/2" (13) dia. plated steel.
JAMB SEALS:	Cambered stainless steel.
BLADE SEALS:	Silicone.
MINIMUM SIZE:	8" x 8" (203 x 203).
MAXIMUM SIZE:	Single Section Vertical or Horizontal mount: 36" x 48" (914 x 1219). Multiple Section Assembly Vertical or Horizontal mount: 144" x 96" (3658 x 2438), 288" x 48" (7315 x 1219) or 72" x 144" (1829 x 3658).





TYPE A: MODEL 1280 TYPE A IN SLEEVE: MODEL 1281

Standard factory sleeve (caulked to UL requirements) 16" long x 20 ga. (406 x 1.0) (18 ga. for dampers over 84" (2134) in width).

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ALUMINUM AIRFOIL BLADE SMOKE DAMPERS

Model Series 1280 dampers with duct heights less than 8" (203) require a Type 'B' sleeve enclosure (Model 1282). Overall damper height is 8" (203). Units less than 8" (203) in width only, or in both width and height, require a Type 'C' enclosure (Model 1283).



PERFORMANCE DATA:

PRESSURE DROP (damper fully open)



Tested per AMCA standard 500-D, Fig. 5.3.

LEAKAGE CLASS

The 1280 Series Smoke Damper has been designed and qualified under UL 555S in order to provide maximum system design flexibility. It is available with a Class I (currently the lowest available) or Class II leakage rating with all damper/actuator assemblies having been tested successfully at an elevated temperature of 250°F (121°C) or 350°F (176°C), depending on actuator, under airflow of 2000 fpm (10 m/s) at 4" w.g. (0.995 kPa).

The criteria for selection should be based upon both first cost consideration and the maximum total acceptable leakage of all closed dampers in the smoke management system when in the smoke control mode. This will have an influence on fan selection and capacity requirement.

Leakage	Maximum Leakage cfm/ft ² (m ³ /s/m ²)		
Class	@ 1" w.g. (0.249 kPa)	@ 4" w.g. (0.995 kPa)	
I	4 (0.020)	8 (0.041)	
II	10 (0.051)	20 (0.102)	

ALUMINUM AIRFOIL BLADE SMOKE DAMPERS

SMOKE DAMPERS

MODELS: 1280/1281/1282/1283

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION
MOUNTING:	V	Vertical Mount (wall)
	н	Horizontal Mount (floor)
LEAKAGE/ELEV. TEMP.		
RATINGS:	125	Class I @ 250°F
	135	Class I @ 350°F
	225	Class II @ 250°F
	235	Class II @ 350°F
SLEEVE LENGTH/GAUGE:	Specify Sleeve Length:	12" (305) to 28" (711)
	Specify Sleeve Gauge:	20G, 18G, 16G, 14G, 10G
ACTUATORS:	A wide selection of U.L. tested ar	nd approved actuators are available. Contact your
	representative for further assistar	nce.
ACTUATOR MOUNTING:	EXT	External Mount
	INT	Internal Mount
ACTUATOR LOCATION:	RH	Right-Hand Mount
	LH	Left-Hand Mount
	MH	Multi-Hand Mount
FAIL POSITION:	CL	Damper to Fail Closed
DAMPER LOCATION	L8	8" (203) from Sleeve End
IN SLEEVE:	LO	Specify dimension from sleeve end
FRAME MATERIAL:	EAF	Extruded Aluminum Frame
IF MODEL 1283 IS SELECTED,	CR	Round Type C Transitions
SPECIFY TYPE OF TRANSITION:	СО	Oval Type C Transitions
	CSR	Square/Rect. Type C Transitions
ACCESSORIES	CODE	DESCRIPTION
POSITION INDICATOR:	300	MLS-300 Switch Pack
E.P. SWITCH:	EP1	120V Siemens 2651008
	EP2	24V Siemens 2651007
ACTUATOR MOUNTING	SMP	Side Mounting Plate (required for
HARDWARE:		mounting of actuator without sleeve)
FLANGED SLEEVE:	TDF1	TDF Flange on One End
	(MODEL 1281 ONLY)	TDF2 TDF Flange on Both Ends
DAMPER TEST SWITCH:	DTS	Pushbutton Test Switch
DUCT SMOKE DETECTOR	DSDI	Low-Flow with Tube
	DSDN	No-Flow

HOW TO SPECIFY OR TO ORDER

SMOKE DAMPERS

MODELS: 1280/1281/1282/1283

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See previous page for description of variables and accessories.

MODEL W Size W X H or DIA.	MOUNTING	LEAKAGE/ELEV	SLEEVE LENGTH	SLEEVE GAUGE	ACTUATOD	ACTUATOR	ACTUATOR	Fall POSIT	DAMPER LOCATION	TRANSITION TYPE	FRAME MALL	ACCESSORIEC	83
1280 ie: 36" x 24" 1281 or 1282 18" dia. 1283	V/H	125 135 225 235	SPECIFY LENGTH	20G 18G 16G 14G 10G	A WIDE SELECTION OF U.L. TESTED AND APPROVED ACTUATORS ARE AVAILABLE	EXT INT	RH LH MH	CL	L8 L0	CR CO CSR	EAF	300 EP1 EP2 SMP TDF1 TDF2 DTS DSDL DSDN	

Notes: 1. * Standard sleeve is 16" (406) long x 20 ga. (1.0).

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, Smoke Dampers meeting or exceeding the following criteria: Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be of Type 6063-T5 extruded aluminum airfoil design on maximum 6" (152) centers with integral structural reinforcing tube running full length of each blade. Blade axles shall be 1/2" (13) dia. plated steel, double bolted at each end of blade to provide positive locking connection. Hex or square friction-fit, or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream. Jamb seals shall be compression type cambered stainless steel. Blade seals shall be silicone, mechanically locked in extruded blade slots. Adhesive or clip-on type blade seals are not acceptable.

Dampers shall meet the requirements of NFPA 90A, 92A, 92B, 101 and 105 and shall be classified as a Class I or Class II (specifier select one) Leakage Rated (Smoke) Damper under UL 555S at an elevated temperature of 250°F (121°C) or 350°F (176°C) (specifier select one) and each damper shall bear a UL label verifying same. Dampers shall be suitable for use in dynamic or static smoke control systems. Dampers shall have been operation tested by UL to a minimum rated airflow of 2000 fpm (10.16 m/s) velocity with blades fully open, at a rated static pressure differential of 4" w.g. (1 kPa) with blades fully closed. Appropriate electrical or pneumatic (specifier select one) actuators shall be factory installed by the damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of 250°F (121°C) or 350°F (176°C). Actuators shall incorporate an OEM internal spring-return mechanism. External after-market spring mechanisms are not acceptable. Damper and actuator assembly shall be factory cycled a minimum of three times to ensure correct operation. Damper manufacturer shall submit independent test data, supporting low pressure drop design, to be based on tests in accordance with AMCA Standard 500-D, and performed in an AMCA Certified laboratory. Pressure drop across a 24" x 24" (610 x 610) damper shall not exceed 0.048" w.g. (12 Pa) at 2000 fpm (10 m/s).

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The Nailor 1210 Series Smoke (Leakage Rated) Dampers feature an innovative inter-locking double-skin airfoil blade design that eliminates the need for combustible blade seals to maintain leakage class. The unique blade design combines high performance and low pressure drop while providing complete flame and smoke seal under fire conditions. Designed and tested to offer the lowest leakage class available with airflow in either direction, the 1210 Series is AMCA Licensed and is perfect for applications where a leakage rated (smoke) damper is required as part of a static smoke control or dynamic smoke management system. The sturdy steel hat channel frame design and rugged concealed linkage assures easy installation that minimizes racking and provides smooth performance. With factory installed sleeve, Model 1211, and a variety of actuators and accessories to satisfy today's demanding design requirements, the Nailor 1210 Series smoke dampers will do the job.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I or II at 250° or 350°F elevated temperature.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- California State Fire Marshal Listing No. 3230-0935:107.
- City of New York. MEA # 366-03-M.
- Maximum velocity of 2000 fpm (10 m/s) @ 4" w.g. (1kPa) (up to 4000 fpm (20 m/s) @ 4" w.g. (2 kPa) with size and actuator limitations).

CONSTRUCTION DETAILS:

FRAME:	5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
BLADES:	14 ga. (2.0) equivalent galvanized steel formed airfoil on 5 1/2" (140) centers. Opposed action.
LINKAGE:	Concealed in frame. 12 ga. (2.7) plated steel.
BEARINGS:	1/2" (13) dia. self-lubricating oilite bronze.
AXLES:	1/2" (13) dia. plated steel double bolted to blades.
JACKSHAFT:	1/2" (13) dia. cadmium plated steel.
JAMB SEALS:	Cambered stainless steel.
MINIMUM SIZE:	Minimum width is 8" (203). Minimum height is 6" (152) (8" (203) if width is over 18" (457)).
MAXIMUM SIZE:	Single Section
	Vertical or Horizontal mount:
	36" x 48" (914 x 1219).
	Multiple Section Assembly
	Vertical or Horizontal mount:
	144" x 96" (3658 x 2438),
	288" x 48" (7315 x 1219) or
	72" x 144" (1829 x 3658).
Dampers with duc	t heights less than 6" (152) (8" (203) if width is over

18" (457)) require a Type 'B' sleeve enclosure (Model 1212).

HUNINAL UCT SIZE - 1/4* (6)



TYPE A: MODEL 1210 TYPE A IN SLEEVE: MODEL 1211

Standard factory sleeve (caulked to UL requirements) 16" long x 20 ga. (406 x 1.0) (18 ga. for dampers over 84" (2134) in width).

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70" x 142" (1778 x 3607).

Model Series 1210 dampers with duct heights less than 6" (152) (8" [203] if width is over 18" [457]) require a Type 'B' sleeve enclosure (Model 1212). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model 1213).



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MODEL: 1210 PERFORMANCE DATA:

LEAKAGE CLASS:

The 1210 Series Smoke Damper has been designed and qualified under UL 555S in order to provide maximum system design flexibility. It features a Class I (currently the lowest available) or Class II leakage rating with all damper/actuator assemblies having been tested successfully at an elevated temperature of 250° F (121° C) or 350° F (176° C), depending on actuator, under airflow of 2000 fpm (10 m/s) at 4" w.g. (0.995 kPa). The 1210 Series has also qualified under extended testing to 4000 fpm (20 m/s) at 4" w.g. (2 kPa), but with size and actuator restrictions.

The criteria for selection should be based upon both first cost consideration and the maximum total acceptable leakage of all closed dampers in the smoke management system when in the smoke control mode. This will have an influence on fan selection and capacity requirement.

Leakage	Maximum Leakage cfm/ft ² (m ³ /s/m ²)		
Class	@ 1" w.g. (0.249 kPa)	@ 4" w.g. (0.995 kPa)	
I	4 (0.020)	8 (0.041)	
II	10 (0.051)	20 (0.102)	



Nailor Industries Inc. certifies that the Model 1210 Damper shown herein is licensed to bear the AMCA seal. The ratings shown are based on tests and procedures performed in accordance with AMCA Publication 511 and comply with the requirements of the AMCA Certified Ratings Program. The AMCA Certified Ratings Seal applies to air performance ratings only.

SMOKE DAMPERS

PRESSURE DROP:



Pressure drop tested per AMCA Standard 500-D-98, Figure 5.3. Data corrected to standard air density of 0.075 lbs/ft.³.

Size: 12 x 12 (305 x 305)

VELOCITY fpm (m/s)	PRESSURE DROP in. w.g. (Pa)
542 (2.75)	.03 (7)
996 (5.06)	.09 (22)
2004 (10.18)	.36 (89)
3010 (15.29)	.83 (206)
3950 (20.07)	1.42 (353)

Size: 36 x 36 (914 x 914)

VELOCITY fpm (m/s)	PRESSURE DROP in. w.g. (Pa)
849 (4.31)	.02 (5)
1378 (7.00)	.06 (15)
2045 (10.39)	.13 (32)
2988 (15.18)	.28 (70)
3984 (20.24)	.50 (124)

Size: 12 x 48 (305 x 1219)

VELOCITY fpm (m/s)	PRESSURE DROP in. w.g. (Pa)
720 (3.66)	.03 (7)
1620 (8.23)	.17 (42)
2039 (10.36)	.26 (65)
2918 (14.83)	.54 (134)
3957 (20.10)	1.00 (249)

Size: 24 x 24 (610 x 610)

VELOCITY fpm (m/s)	PRESSURE DROP in. w.g. (Pa)
807 (4.10)	.02 (5)
1243 (6.32)	.05 (12)
1940 (9.86)	.11 (27)
3071 (15.60)	.28 (70)
4327 (21.98)	.56 (139)

Size: 48 x 12 (1219 x 305)

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VELOCITY fpm (m/s)	PRESSURE DROP in. w.g. (Pa)
718 (3.65)	.04 (10)
1018 (5.18)	.07 (17)
1949 (9.90)	.24 (60)
3084 (15.67)	.61 (152)
4355 (22.12)	1.22 (303)

SMOKE DAMPERS

MODELS: 1210/1211/1212/1213

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION
MOUNTING:	H/V	Horizontal Mount (floor) or Vertical Mount (wall)
LEAKAGE RATING:	1	Class I
	11	Class II
MAXIMUM VELOCITY/	24	2000 fpm @ 4" w.g.
PRESSURE RATING:	34	3000 fpm @ 4" w.g.
	44	4000 fpm @ 4" w.g.
ELEVATED TEMPERATURE	250	250°F
RATING:	350	350°F
SLEEVE LENGTH/GAUGE:	Specify Sleeve Length:	12" (305) to 28" (711)
	Specify Sleeve Gauge:	20G, 18G, 16G, 14G 10G
ACTUATORS:	A wide selection of U.L. tested ar	nd approved actuators are available. Contact your
	representative for further assistar	nce.
ACTUATOR MOUNTING:	EXT	External Mount
	INT	Internal Mount
ACTUATOR LOCATION:	RH	Right-Hand Mount
	LH	Left-Hand Mount
	МН	Multi-Hand Mount
FAIL POSITION:	CL	Damper to Fail Closed
	OP	Damper to Fail Open
DAMPER LOCATION	L8	8" (204) from Sleeve End
IN SLEEVE:	LO	Specify Dimension from Sleeve End
IF MODEL 1213 IS SELECTED,	CR	Round Type C Transitions
SPECIFY TYPE OF TRANSITION:		Oval Type C Transitions
40050000150	CSR	Square/Reci. Type C Transitions
ACCESSORIES:	CODE	DESCRIPTION
POSITION INDICATOR:	300	MLS-300 Switch Pack
E.P. SWITCH	EP1	120V Siemens 2651008
	EP2	24V Siemens 2651007
ACTUATOR MOUNTING	SMP	Side Mount Plate (required for mounting of
HARDWARE:		actuator without sleeve)
FLANGED SLEEVE	TDF1	TDF Flange on One End
(MODEL 1211 ONLY)	TDF2	TDF Flange on Both Ends
DAMPER TEST SWITCH:	DIS	Push Button Test Switch
DUCT SMOKE DETECTOR:	DSDL	Low-Flow with Tube
	DSDN	No-Flow

HOW TO SPECIFY OR TO ORDER

SMOKE DAMPERS

MODELS: 1210/1211/1212/1213

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See previous page for description of variables and accessories.



Notes: 1. * Standard sleeve is 16" (406) long x 20 ga. (1.0).

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, Smoke Dampers meeting or exceeding the following criteria: Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be 14 ga. (2.0) equivalent galvanized steel formed double skin, airfoil design, on 5 1/2" (140) centers. Dampers shall be opposed blade configuration with an interlocking blade design that provides complete smoke seal under elevated temperature conditions when in closed position. Dampers requiring blade seals to maintain leakage class when under elevated temperature conditions are not acceptable. Blade axles shall be 1/2" (13) dia plated steel, double bolted at each end of blade to provide positive locking connection. Hex or square friction-fit, or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream. Jamb seals shall be compression type stainless steel.

Dampers shall meet the requirements of NFPA 90A, 92A, 92B, 101 and 105 and shall be classified as a Class I or Class II (specifier select one) Leakage Rated (Smoke) Damper under UL 555S at an elevated temperature of 250°F (121°C) or 350°F (177°C) (specifier select one) and each damper shall bear a UL label verifying same. Dampers shall be suitable for use in dynamic or static smoke control systems. Dampers shall have been operation tested by UL to a minimum velocity/pressure rating of 2000 fpm @ 4" w.g. (or specifier to select 3000 fpm @ 4" w.g. or 4000 fpm @ 4" w.g.).

Appropriate electric **or** pneumatic **(specifier select one)** actuators shall be factory installed by damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of 250°F (121°C) **or** 350°F (177°C). Actuators shall incorporate an OEM internal spring-return mechanism. External after-market spring mechanisms are not acceptable. Submitted pressure drop data to be based on tests in accordance with AMCA Standard 500-D and shall demonstrate a maximum pressure drop of .02" w.g. @ 849 fpm (5 Pa @ 4.3 m/s) across a 36" x 36" (914 x 914) damper. Dampers must comply with the requirements of AMCA 511 Certified Ratings Program and be qualified to bear the AMCA Seal for Air Performance. Standard of acceptance: Nailor Industries Model 1210.



The 1210M Series modulating dampers are classified for use as a volume control damper in applications where building codes require a leakage rated smoke damper as part of a static smoke control or dynamic smoke management system.

The 1210M Series has been especially designed and tested to offer premium performance. The 1210M Series provides the lowest leakage class available and is qualified for vertical or horizontal installation with airflow in either direction. Airfoil blade design and elimination of blade sills, top and bottom, provide lowest pressure drop. Unique inter-locking double skin blade design eliminates combustible blade seals and provides flame and smoke seal under fire conditions.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I at 250°F elevated temperature.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- California State Fire Marshal Listing No. 03230-0935:107.
- City of New York. MEA # 366-03-M.
- Maximum velocity of 2000 fpm (10 m/s) @ 4" w.g. (1kPa).

CONSTRUCTION DETAILS:

FRAME:	5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
BLADES:	14 ga. (2.0) equivalent galvanized steel formed airfoil on 5 $1/2$ " (140) centers. Opposed action.
LINKAGE:	Concealed in frame. 12 ga. (2.7) plated steel.
BEARINGS:	1/2" (13) dia. self-lubricating oilite bronze.
AXLES:	1/2" (13) dia. plated steel bolted to blades.
JACKSHAFT:	1/2" (13) dia. cadmium plated steel.
JAMB SEALS:	Cambered Stainless steel.
MINIMUM SIZE:	Vertical or Horizontal mount: Minimum width is 8" (203). Minimum height is 6" (152) (8" [203] if width is over 18" [457]).
MAXIMUM SIZE:	Single Section Vertical or Horizontal mount: 36" x 36" (914 x 914).
	Multiple Section Assembly Vertical or Horizontal mount: 72" x 72" (1829 x 1829).
Dampers with duc	t heights less than 6" (152) (8" [203] if width is over

Dampers with duct heights less than 6" (152) (8" [203] if width is over 18" [457]) require a Type 'B' sleeve enclosure (Model 1222M). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model 1223M).

TYPE A: MODEL 1210M TYPE A IN SLEEVE: MODEL 1211M

Standard factory sleeve (caulked to UL requirements) 16" long x 20 ga. (406 x 1.0).

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Model Series 1210M dampers with duct heights less than 6" (152) (8" [203] if width is over 18" [457]) require a Type 'B' sleeve enclosure (Model 1212M). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model 1213M).

SMOKE DAMPERS

MODELS: 1210M/1211M/1212M/1213M

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION
MOUNTING:	H/V	Vertical Mount (wall) or Horizontal Mount (floor)
LEAKAGE/ELEV. TEMP. RATINGS:	125	Class I @ 250°F
SLEEVE LENGTH/GAUGE:	Specify Sleeve Length: Specify Sleeve Gauge:	12" (305) to 28" (711) 20G, 18G, 16G, 14G 10G
ACTUATORS:	MS7 296P	Honeywell MS7510A (24 VAC) Siemens 331-2961PR (25 psi)
ACTUATOR MOUNTING:	EXT	External Mount
ACTUATOR LOCATION:	RH LH MH	Right-Hand Mount Left-Hand Mount Multi-Hand Mount
FAIL POSITION:	CL	Damper to Fail Closed
DAMPER LOCATION IN SLEEVE:	L8 L0	8" (204) from Sleeve End Specify Dimension from Sleeve End
IF MODEL 1213M IS SELECTED, SPECIFY TYPE OF TRANSITION:	CR CO CSR	Round Type C Transitions Oval Type C Transitions Square/Rect. Type C Transitions
ACCESSORIES:	CODE	DESCRIPTION
POSITION INDICATOR:	300	MLS-300 Switch Pack
E.P. SWITCH:	EP1 EP2	120V Siemens 2651008 24V Siemens 2651007
ACTUATOR MOUNTING HARDWARE:	SMP	Side Mount Plate (required for mounting of actuator without sleeve)
FLANGED SLEEVE (MODEL 1211M ONLY)	TDF1 TDF2	TDF Flange on One End TDF Flange on Both Ends
DAMPER TEST SWITCH:	DTS	Pushbutton Test Switch
DUCT SMOKE DETECTOR:	DSDL DSDN	Low-Flow with Tube No-Flow

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HOW TO SPECIFY OR TO ORDER

SMOKE DAMPERS

MODELS: 1210M/1211M/1212M/1213M

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See previous page for description of variables and accessories.

Mobel	W _X ^{SIZE} W _X ^H or DIA.	MOUNTING	LEAKAGE/ELEV	SLEEVE LENGTL	SLEEVE GAUGE	ACTUATOC	ACTUATOR	ACTUATOR	FAIL POSIT	DAMPER LOCATION	TRANSITION TVE	ACCESSORIES	
1210M ie: 1211M 1212M 1213M	: 36" x 24" or 18" dia.	H/V	125	SPECIFY LENGTH	20G 18G 16G 14G 10G	MS7 296P	EXT	RH LH MH	CL	L8 L0	CR CO CSR	300 EP1 EP2 SMP TDF1 TDF2 DTS DSDL DSDN	
Notes:	1. * Sta	andard sl	eeve is	16" (406	6) lona x	(20 ga	. (1.0).						

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, modulating smoke dampers suitable for volume control meeting or exceeding the following criteria: Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be 14 ga. (2.0) equivalent galvanized steel formed double skin, airfoil design, on 5 1/2" (140) centers. Dampers shall be opposed blade configuration with an interlocking blade design that provides complete smoke seal under elevated temperature conditions when in closed position. Dampers requiring blade seals to maintain leakage class when under elevated temperature conditions are not acceptable. Blade axles shall be 1/2" (13) dia plated steel, double bolted at each end of blade to provide positive locking connection. Hex or square friction-fit, or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream. Jamb seals shall be compression type stainless steel.

Dampers shall meet the requirements of NFPA 90A, 92A, 92B, 101 and 105 and shall be classified as a Class I Leakage Rated (Smoke) Damper under UL 555S at an elevated temperature of $250^{\circ}F$ ($121^{\circ}C$) and each damper shall be a a UL label verifying same. Dampers shall be tested and approved for use as a volume control damper in dynamic or static smoke control systems. Dampers shall have been operation tested by UL to a minimum rated airflow of 2000 fpm (10.16 m/s) velocity with blades fully open, at a rated static pressure differential of 4" w.g. (1 kPa) with blades fully closed. Appropriate electric **or** pneumatic (**specifier select one**) actuators shall be factory installed by damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of $250^{\circ}F$ ($121^{\circ}C$). Actuators shall incorporate an OEM internal spring-return mechanism. External after-market spring mechanisms are not acceptable. Submitted pressure drop data to be based on tests in accordance with AMCA Standard 500-D and shall demonstrate a maximum pressure drop of .02" w.g. @ 849 fpm (5 Pa @ 4.3 m/s) across a 36" x 36" (914 x 914) damper. Standard of acceptance: Nailor Industries Model 1210M.

UL 555S CLASSIFIED SMOKE DAMPER
VERTICAL BLADES
CLASS I or II at 250°
FOR STATIC OR DYNAMIC SYSTEMS
MODELS: 1210VB TYPE A 1211VB TYPE A IN SLEEVE 1212VB TYPE B 1213VB TYPE C
MODELS: 1210VB TYPE B 1213VB TYPE C

Model 1210VB (Vertical Blade) is a high performance smoke damper that provides superior protection and versatility. The vertical blade configuration allows for the actuator to be mounted below the damper and is ideal for applications where bottom access is desired or where there isn't space for a side mounted actuator.

The 1210VB Series dampers are ideal for applications where building codes require a leakage rated smoke damper as part of a static smoke control or dynamic smoke management system.

The 1210VB Series has been especially designed and tested to provide premium performance. It offers the lowest leakage class available and is qualified for installation with airflow in either direction. Airfoil blade design and elimination of blade sills provide low pressure drop.

Unique, inter-locking double skin blade design eliminates combustible blade seals and provides flame and smoke seal under fire conditions.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I or II at 250°F elevated temperature.
- City of New York. MEA #366-03-M.
- California State Fire Marshal Listing No. 03230-0935:107.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- Maximum velocity of 2000 fpm (10 m/s) @ 4" w.g. (1kPa).

CONSTRUCTION DETAILS:

FRAME:	5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized steel hat channel.
BLADES:	14 ga. (2.0) equivalent galvanized steel formed airfoil on 5 $1/2"$ (140) centers. Opposed action.
LINKAGE:	Concealed in frame. 12 ga. (2.7) plated steel.
BEARINGS:	1/2" (13) dia. self-lubricating oilite bronze.
AXLES:	1/2" (13) dia. plated steel bolted to blades.
JACKSHAFT:	1/2" (13) dia. cadmium plated steel.
JAMB SEALS:	Cambered Stainless steel.
MINIMUM SIZE: MAXIMUM SIZE:	Vertical mount only: 8" x 8" (203 x 203). Single Section Vertical mount only: 48" x 36" (1219 x 914). Multiple Section Assemblies are not permitted.

Dampers with duct heights less than 8" (203) require a Type 'B' sleeve enclosure (Model 1212VB). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model 1213VB).

TYPE A: MODEL 1210VB TYPE A IN SLEEVE: MODEL 1211VB Standard factory sleeve (caulked to UL requirements) 16" long x 20 ga. (406 x 1.0).

Model Series 1210VB dampers with duct heights less than 8" [203] require a Type 'B' sleeve enclosure (Model 1212VB). Duct sizes less than 8" (203) in width require a Type 'C' enclosure (Model 1213VB).

Multiple Section Assemblies are not permitted.

SMOKE DAMPERS

MODELS: 1210VB/1211VB/1212VB/1213VB

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION			
MOUNTING:	V	Vertical Mount (wall)			
LEAKAGE/ELEV. TEMP.	125	Class I @ 250°F			
RATINGS:	225	Class II @ 250°F			
SLEEVE LENGTH/GAUGE:	Specify Sleeve Length:	12" (305) to 28" (711)			
	Specify Sleeve Gauge:	20G, 18G, 16G, 14G 10G			
ACTUATORS:	412	Honeywell MS4120 (120 VAC)			
	812	Honeywell MS8120 (24 VAC)			
	462	Honeywell MS4620 (230 VAC)			
ACTUATOR MOUNTING:	EXT	External Mount			
FAIL POSITION:	CL	Damper to Fail Closed			
DAMPER LOCATION	L8	8" (204) from Sleeve End			
IN SLEEVE:	LO	Specify Dimension from Sleeve End			
IF MODEL 1213VB IS SELECTED,	CR	Round Type C Transitions			
SPECIFY TYPE OF TRANSITION:	со	Oval Type C Transitions			
	CSR	Square/Rect. Type C Transitions			
ACCESSORIES:	CODE	DESCRIPTION			
POSITION INDICATOR:	300	MLS-300 Switch Pack			
ACTUATOR MOUNTING	SMP	Side Mount Plate (required for mounting of			
HARDWARE:		actuator without sleeve)			
FLANGED SLEEVE:	TDF1	TDF Flange on One End			
(MODEL 1211VB ONLY)	TDF2	TDF Flange on Both Ends			
DAMPER TEST SWITCH:	DTS	Pushbutton Test Switch			
DUCT SMOKE DETECTOR:	DSDL	Low-Flow with Tube			
	DSDN	No-Flow			

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HOW TO SPECIFY OR TO ORDER

SMOKE DAMPERS

MODELS: 1210VB/1211VB/1212VB/1213VB

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See previous page for description of variables and accessories.

MODEL	W X BIZE W X H Or DIA.	MOUNTING	LEAKAGE/ELEV	SLEEVE LENGTH	SLEEVE GAUGE	ACTUATO	ACTUATOR	FAIL POSITION	DAMPER LOCATION	TRANSITION TYPE	ACCESSORIES	/
1210VB 1211VB 1212VB 1213VB	ie: 36" x 24" or 18" dia.	V	125 225	SPECIFY LENGTH	20G 18G 16G 14G 10G	412 812 462	EXT	CL	L8 L0	CR CO CSR	300 SMP TDF1 TDF2 DTS DSDL DSDN	
Notes:	1. * Sta	andard sl	eeve is	16" (406	3) long :	k 20 ga	. (1.0).					

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, vertical blade smoke dampers meeting or exceeding the following criteria: Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be 14 ga. (2.0) equivalent galvanized steel formed double skin, airfoil design, on 5 1/2" (140) centers and shall be oriented vertically to allow for bottom mount actuator. Dampers shall be opposed blade configuration with an interlocking blade design that provides complete smoke seal under elevated temperature conditions when in closed position. Dampers requiring blade seals to maintain leakage class when under elevated temperature conditions are not acceptable. Blade axles shall be 1/2" (13) dia plated steel, double bolted at each end of blade to provide positive locking connection. Hex or square friction-fit, or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream. Jamb seals shall be compression type stainless steel.

Dampers shall meet the requirements of NFPA 90A, 92A, 92B, 101 and 105 and shall be classified as a Class I or Class II (specifier select one) Leakage Rated (Smoke) Damper under UL 555S at an elevated temperature of 250°F (121°C) and each damper shall bear a UL label verifying same. Dampers shall be suitable for use in dynamic or static smoke control systems. Dampers shall have been operation tested by UL to a minimum rated airflow of 2000 fpm (10.16 m/s) velocity with blades fully open, at a rated static pressure differential of 4" w.g. (1 kPa) with blades fully closed. Appropriate electric actuators shall be factory installed by damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of 250°F (121°C). Actuators shall incorporate an OEM internal spring-return mechanism. External after-market spring mechanisms are not acceptable. Submitted pressure drop data to be based on tests in accordance with AMCA Standard 500-D and shall demonstrate a maximum pressure drop of .02" w.g. @ 849 fpm (5 Pa @ 4.3 m/s) across a 36" x 36" (914 x 914) damper. Standard of acceptance: Nailor Industries Model 1210VB.

VEE-GROOVE BLADE SMOKE DAMPERS

- UL 555S CLASSIFIED SMOKE DAMPER
- CLASS I or II at 250° or 350°
- FOR STATIC OR DYNAMIC SYSTEMS

MODELS:

1260 TYPE A 1261 TYPE A IN SLEEVE 1262 TYPE B 1263 TYPE C

The Nailor 1260 Series Leakage Rated Dampers are a ruggedly built yet economical choice for use where a smoke barrier has been penetrated by ductwork or where a leakage rated damper is required in a static or dynamic smoke control system. The 1260 Series dampers are classified to UL Standard 555S Class I or II at 250°F or 350°F Elevated Temperatures, and are available with type B and C enclosures for small sizes and round ductwork. Featuring a vee-groove style blade design for strength and a sturdy hat channel frame with reinforced corner gussets for rack-free installation, the 1260 Series is available with factory installed sleeves and a wide selection of actuators and control accessories to meet the demanding requirements of today's smoke control applications.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I or II at 250° or 350°F elevated temperature.
- City of New York Board of Standards and Appeals. Cal. No. 460-88-SA.
- California State Fire Marshal Listing No. 3230-0935:107.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- Maximum velocity of 2000 fpm (10 m/s) @4" w.g. (1kPa).

CONSTRUCTION DETAILS:

5" x 7/8" x 16 ga. (127 x 22 x 1.6) galvanized
6" (152) wide on 5 1/2" (140) centers
16 ga. (1.6) galvanized steel vee-groove or double skin design. Parallel action.
Concealed in frame. 12 ga. (2.7) plated steel.
1/2" (13) dia. self-lubricating oilite bronze.
1/2" (13) dia. plated steel bolted to blades.
1/2" (13) dia. cadmium plated steel.
Stainless steel.
Stainless steel.
8" x 8" (203 x 203).
Single Section Vertical or Horizontal mount: 36" x 48" (914 x 1219). Multiple Section Assembly Vertical or Horizontal mount: 144" x 96" (3658 x 2438), 288" x 48" (7315 x 1219) or 72" x 144" (1829 x 3658)

TYPE A: MODEL 1260 TYPE A IN SLEEVE: MODEL 1261

Standard factory sleeve (caulked to UL requirements) 16" long x 20 ga. (406 x 1.0) (18 ga. for dampers over 84" (2134) in width).

VEE-GROOVE BLADE SMOKE DAMPERS

Nailor

Model Series 1260 dampers with duct heights less than 8" (203) require a Type 'B' sleeve enclosure (Model 1262). Units less than 8" (203) in width only, or in both width and height, require a Type 'C' enclosure (Model 1263).

PERFORMANCE DATA:

PRESSURE DROP (damper fully open)

LEAKAGE CLASS

The 1260 Series Smoke Damper has been designed and qualified under UL 555S in order to provide maximum system design flexibility. They are available with a Class I or Class II leakage rating with all damper/actuator assemblies having been tested successfully at an elevated temperature of 250°F (121°C) or 350°F (176°C) under airflow of 2000 fpm (10 m/s) at 4" w.g. (0.995 kPa).

The criteria for selection should be based upon both first cost consideration and the maximum total acceptable leakage of all closed dampers in the smoke management system when in the smoke control mode. This will have an influence on fan selection and capacity requirement.

Leakage	Maximum Leakage cfm/ft ² (m³/s/m²)					
Class	@ 1" w.g. (0.249 kPa)	@ 4" w.g. (0.995 kPa)				
I	4 (0.020)	8 (0.041)				
II	10 (0.051)	20 (0.102)				

SMOKE DAMPERS

VEE-GROOVE BLADE SMOKE DAMPERS

SMOKE DAMPERS

MODELS: 1260/1261/1262/1263

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION
MOUNTING:	V	Vertical Mount (wall)
	н	Horizontal Mount (floor)
LEAKAGE/ELEV. TEMP.	125	Class I @ 250°F
RATINGS:	135	Class I @ 350°F
	225	Class II @ 250°F
	235	Class II @ 350°F
SLEEVE LENGTH/GAUGE:	Specify Sleeve Length:	12" (305) to 28" (711)
	Specify Sleeve Gauge:	20G, 18G, 16G, 14G 10G
ACTUATORS:	A wide selection of U.L. tested ar	nd approved actuators are available. Contact
	your representative for further as	sistance.
ACTUATOR MOUNTING:	EXT	External Mount
	INT	Internal Mount
ACTUATOR LOCATION:	RH	Right-Hand Mount
	LH	Left-Hand Mount
	MH	Multi-Hand Mount
FAIL POSITION:	CL	Damper to Fail Closed
	OP	Damper to Fail Open
DAMPER LOCATION	L8	8" (204) from Sleeve End
IN SLEEVE:	LO	Specify Dimension from Sleeve End
IF MODEL 1263 IS SELECTED,	CR	Round Type C Transitions
SPECIFY TYPE OF TRANSITION:	CO	Oval Type C Transitions
	CSR	Square/Rect. Type C Transitions
ACCESSORIES:	CODE	DESCRIPTION
POSITION INDICATOR:	300	MLS-300 Switch Pack
E.P. SWITCH:	EP1	120V Siemens 2651008
	EP2	24V Siemens 2651007
ACTUATOR MOUNTING	SMP	Side Mounting Plate (required for
HARDWARE:		mounting of actuator without sleeve)
FLANGED SLEEVE:	TDF1	TDF Flange on One End
(MODEL 1261 ONLY)	TDF2	TDF Flange on Both Ends
DAMPER TEST SWITCH:	DTS	Push Button Test Switch
DUCT SMOKE DETECTOR:	DSDL	Low-Flow with Tube
	DSDN	No-Flow

HOW TO SPECIFY OR TO ORDER

SMOKE DAMPERS

MODELS: 1260/1261/1262/1263

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See previous page for description of variables and accessories.

MODEI	W XH or DIA.	MOUNTING	LEAKAGE/ELEV	SLEEVE LENGTH	SLEEVE GAUGE	ACTUATOR	ACTUATOR	ACTUATOR	Fall POSIT	DAMPER LOCATION	TRANSITION TYPE	ACCESSORIES	?
1260 1261 1262 1263	ie: 36" x 24" or 18" dia.	V/H	125 135 225 235	SPECIFY LENGTH	20G 18G 16G 14G 10G	A WIDE SELECTION OF U.L. TESTED AND APPROVED ACTUATORS ARE AVAILABLE	EXT INT	RH LH MH	CL OP	L8 L0	CR CO CSR	300 EP1 EP2 TDF1 TDF2 DTS DSDL DSDN	

Notes: 1. * Standard sleeve is 16" (406) long x 20 ga. (1.0).

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, Smoke Dampers meeting or exceeding the following criteria: Frame shall be constructed of 16 ga. (1.6) galvanized steel hat channel with mitered corners reinforced with die-formed corner gussets for strength. Blades shall be of vee-groove design, 16 ga. (1.6) galvanized steel, on 5 1/2" (140) centers and shall be parallel configuration. Blade axles shall be 1/2" (13) dia. plated steel, double bolted at each end of blade to provide positive locking connection. Hex or square friction-fit, or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type. Blade linkage shall be zero-maintenance, concealed in frame, out of airstream. Jamb seals shall be compression type cambered stainless steel. Blade seals shall be silicone type.

Dampers shall meet the requirements of NFPA 90A, 92A, 92B, 101 and 105 and shall be classified as **(specifier select one)** a Class I or Class II Leakage Rated (Smoke) Damper at an elevated temperature of **(specifier select one)** 250°F (141°C) or 350°F (177°C) under UL 555S. Each damper shall bear a UL label verifying same. Dampers shall have been operation tested by UL to a rated airflow of 2000 fpm (10.16 m/s) velocity with blades fully open, at a rated static pressure differential of 4" w.g. (1 kPa) with blades fully closed. Appropriate electric or pneumatic **(specifier select one)** actuators shall be factory installed by damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of **(specifier select one)** 250°F (121°C) or 350°F (171°C). Actuators shall incorporate an OEM internal spring-return mechanism. External after-market spring mechanisms are not acceptable. Damper and actuator assembly shall be factory cycled a minimum of three times to ensure correct operation.

Damper manufacturer shall submit independent test data verifying pressure drop, leakage characteristics and airflow conditions.

Standard of acceptance: Nailor Industries Model 1260.

TRUE ROUND SMOKE DAMPERS

- UL 555S CLASSIFIED SMOKE DAMPER
- CLASS I AT 350°F
- TRUE ROUND DESIGN
- FOR STATIC OR DYNAMIC SYSTEMS

MODEL: 1290S

Nailor's Model 1290S is ideal for applications where building codes require a leakage rated smoke damper for operational smoke control in static or dynamic smoke management systems.

The 1290S damper is an economical true round smoke damper designed and qualified for round ductwork. Features include a sturdy beaded casing for superior rigidity and a laminated blade that is double bolted to axles for positive connection.

The 1290S smoke damper offers the lowest leakage class available and is qualified for installation with airflow in either direction.

QUALIFICATIONS:

- UL 555S CLASSIFIED SMOKE DAMPER (File # R9492).
- Leakage Class I at 350°F elevated temperature.
- Meets NFPA 90A, 92A, 92B, 101 and 105 as well as IBC and NBC (Canada) Building Code requirements.
- California State Fire Marshal Listing No. 3230-0935:107.
- City of New York. MEA # 366-03-M.
- Maximum velocity of 2000 fpm (10 m/s) @4" w.g. (1kPa).

CONSTRUCTION DETAILS:

FRAME:	20 gauge (1.0) galvanized steel integral sleeve.
BLADES:	2 x 20 gauge (1.0) galvanized steel laminated together, 14 gauge (2.0) equivalent thickness.
BEARINGS:	1/2" (13) dia. self-lubricating oilite bronze.
DRIVE SHAFT/	
AXLES:	1/2" (13) dia. plated steel double bolted to blade. Drive shaft extends approx. 6" (152) beyond frame.
BLADE SEAL:	Silicone rubber. Peripheral gasket sandwiched between two piece blade.
AVAILABLE SIZES:	6" (152) through 24" (610) diameter in nominal 2" (51) increments.
	Vertical or horizontal installation.

TRUE ROUND SMOKE DAMPERS

PERFORMANCE DATA:

HOW TO SPECIFY

MODEL: 1290S

SUGGESTED SPECIFICATION:

Provide and install, as shown on plans and/or schedules, Round Smoke Dampers, as manufactured by Nailor Industries, meeting or exceeding the following criteria: Frame/integral sleeve shall be roll-formed from 20 ga. (1.0) galvanized steel, beaded for structural strength. Blade shall be of two 20 ga. (1.0) galvanized steel pieces laminated together with an equivalent thickness of 14 ga. (2.0). Blade seal shall be silicone rubber sandwiched between blade pieces and shall completely encircle blade periphery. Blade axles shall be 1/2" (13) dia. plated steel double bolted to blade. Hex or square friction-fit or press-fit axles are not acceptable. Bearings shall be self-lubricating oilite bronze type.

Dampers shall meet the requirements of NFPA 90A, 92A, 101 and 105 and shall be classified as a Class I Leakage Rated (Smoke) Damper under UL 555S at an elevated temperature of 350°F (177°C) and each damper shall bear a UL label verifying same. Dampers shall be suitable for use in dynamic or static smoke control systems. Dampers shall have been operation tested by UL to a minimum rated airflow of 2000 fpm (10.16 m/s) velocity with blades fully open, at a rated static pressure differential of 4 in. w.g. (1kPa) with blades fully closed. Appropriate electric **or** pneumatic **(specifier select one)** actuators shall be factory installed by damper manufacturer and shall have been tested and classified together under UL 555S at an elevated temperature of 350°F (177°C). Actuators shall incorporate an OEM internal spring-return mechanisms. External after-market spring mechanisms are not acceptable. Damper and actuator assembly shall be factory cycled a minimum of three times to ensure correct operation.

Damper manufacturer shall submit independent test data verifying pressure drop, leakage characteristics and airflow conditions.

Standard of acceptance: Nailor Industries Model 1290S.

ROUND SMOKE DAMPER

MODEL: 1290S

VARIABLES/ACCESSORIES

VARIABLES:	CODE	DESCRIPTION	
ACTUATORS:	MS4 MS8 296	Honeywell MS4X09 (120 VAC) Honeywell MS8X09 (24 VAC) Siemens 331-2961 (25 psi)	
ACCESSORIES	CODE	DESCRIPTION	

HOW TO ORDER

ROUND SMOKE DAMPER

MODEL: 1290S

HOW TO ORDER:

Select model number and size, then select from each variable. Choose accessories as desired. See above for description of variables and accessories.

Mobel	SIZE BIA.)	ACTUATOR	ACCESSORIEC	3
1290S	ie: 12"	MS4	300	
	or	MS8	EP1	
	304(mm)	296	EP2	
	dia.			
1				

Nailor smoke dampers are tested by and listed with Underwriters Laboratories Inc. and are manufactured within UL procedural requirements. Approved variables including a variety of options and accessories are available to suit specific applications.

SIDE PLATES/SLEEVES FOR ACTUATOR MOUNTING:

OPTION CODE **SMP** SIDE ACTUATOR MOUNTING PLATE Nailor's **SMP**, Side Mounting Plate provides a practical and cost effective method of factory installing an actuator onto Model Series 1210, 1260, and 1280 smoke dampers. UL 555S, Standard for Smoke Dampers latest edition, June 1999, asserts that, effective June 1, 2000, actuators shall be factory mounted securely in position. This is to help ensure that the damper/actuator assembly functions properly and eliminates possible jobsite installation errors. Nailor's SMP option allows the damper/actuator assembly to be conveniently mounted in duct opening for fast, worry-free installation.

SIDE ACTUATOR MOUNTING PLATE FOR JACKSHAFT DRIVE

As an alternative to using a side mounting plate to mount an actuator onto a Series 1210, 1260 or 1280 smoke damper, Nailor smoke dampers can be provided in a full factory-fitted sleeve, factory caulked to UL specifications between the damper frame and sleeve. This eliminates on site worries about proper damper mounting in the duct and provides for quick and convenient jobsite installations. Standard TYPE A sleeve is 16" (406) long x 20 ga. (1.0) (18 ga. for dampers over 84" (2134) in width). Non-standard lengths and gauges are available to suit specific applications. See chart for specific sleeved model numbers.

The following indicates model numbers to
order for smoke dampers with factory fitted
Type A sleeves:

TYPE A SLEEVES

MODELS 1211, 1261, 1281

STANDARD	WITH TYPE A
MODEL #	SLEEVE
1210	MODEL 1211 MODEL 1261 MODEL 1281

TYPE A SLEEVE FOR JACKSHAFT DRIVE

Nailor smoke dampers are tested by and listed with Underwriters Laboratories Inc. and are manufactured within UL procedural requirements. Approved variables including a variety of options and accessories are available to suit specific applications.

POSITION INDICATORS:

OPTION CODE **300** MLS-300 POSITION INDICATOR SWITCH PACK The **MLS-300 Series Position Indicator Switch Pack** is generally utilized to indicate open and closed position of the damper blades. It incorporates two SPDT switches that may be used to operate signal lamps or to provide a start/stop circuit for remote fans or to signal alarms.

MLS-300's are used in active smoke control management systems to positively indicate the status of all combination fire/smoke and smoke 0 dampers in the building. The MLS-300 is available only as a factory installed option on combination fire/smoke and smoke dampers. Features: · Operates as a function of the damper blade position. (· Provides remote indication of damper blade position. SWITCH PACK Provides the ability to remotely control ON/OFF fan stations. Provides the ability to remotely signal alarms. NAILOR INDUSTRIES INC. MI S-300

Built-in Actuator Switch Packs

Many of the newer application specific actuators designed for use on fire/smoke dampers feature "add-on" component position indicator switches manufactured and UL tested by the actuator manufacturer. Honeywell ML4115/ML8115 and MS4X09/MS8X09 actuators are examples.

SWITCH PACK

Some actuator models have variants with position indicator switches built right in to the actuator. Honeywell MS4120F/MS8120F and Belimo FSNF24S/FSNF120S actuators are examples.

When ordered with the MLS-300 Position Indicator Switch Pack, Nailor combination fire/smoke and smoke dampers that utilize these actuators will usually be supplied with the actuator mounted switch pack, factory installed as required by UL.

Nailor smoke dampers are tested by and listed with Underwriters Laboratories Inc. and are manufactured within UL procedural requirements. Approved variables including a variety of options and accessories are available to suit specific applications.

POSITION INDICATORS:

NAILOR MLS-300 SWITCH DETAILS

EXTERNAL RIGHT HAND MOUNTING: FRONT VIEW (LESS COVER)

L2 L1 **Position Indicator Microswitch Data:** Switch Type: Single Pole double throw (2) 15 Amps, 1/3 HP, 125, 250 Vac or 24 Vdc. YEL YEI 1/2 Amp, 125 Vdc. 1/4 Amp, 250 Vdc. MS1 DAMPER OPEN OPEN (GREEN LIGHT) **Standard Mounting:** MICROSWITCH MS1 is damper open signal. MS2 is damper closed signal. BLU BLU **Non-Standard Mounting:** CLOSED MS2 DAMPER CLOSED Important: Installer must double check continuity of MS1 and (RED LIGHT) MICROSWITCH MS2 before wiring to determine which switch signals the REMOTE CONTROL MOUNTED ON DAMPER damper's open or closed position. (FACTORY WIRING TERMINATES AT SPLICE POINTS INDICATED INSIDE SWITCH BOX) STATION (BY OTHERS)

Nailor smoke dampers are tested by and listed with Underwriters Laboratories Inc. and are manufactured within UL procedural requirements. Approved variables including a variety of options and accessories are available to suit specific applications.

DAMPER TEST SWITCH

OPTION CODE **DTS** PUSH BUTTON TEST SWITCH

The DTS (Damper Test Switch) is an optional "momentary" push button test switch available on all Nailor smoke and combination fire/smoke dampers. The DTS provides the ability to "cycle test" the damper by pushing and holding down the button until the damper has cycled and closure has been visually verified, either by inspecting the damper through the access door or by confirmation at a remote control panel when equipped with the optional MLS-300 position indicator.

The DTS is mounted right on the damper and enables a single maintenance person to test and cycle the damper, eliminating the need for help from another person in the control room.

When a combination fire/smoke damper is ordered, the DTS is combined with the ERL (Electric Resettable Link), in a common enclosure. If ordered with an MLS-300 position indicator switch package as well, the DTS will be combined with both in a common enclosure.

MOUNTED ON DAMPER (FACTORY WIRING TERMINATES AT SPLICE POINTS INDICATED INSIDE 4" x 4" ELECTRICAL BOX)

Figure 2. DTS with electric actuator and MLS-300 Position Indicator Package (Honeywell rotary cam type) on smoke damper

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ELECTRO-PNEUMATIC SWITCHES:

OPTION CODES **EP1** and **EP2** EP1 120 VAC E/P SWITCH EP2 24 VAC E/P SWITCH

Nailor Options EP1 and EP2 electro-pneumatic switches are electrically operated, twoposition 3-way air valves. They are used to interlock an electrical smoke or fire alarm system with a pneumatic damper actuator. The EP1 (120 VAC) and EP2 (24 VAC) valves are utilized to alternately apply pressure to, and exhaust pressure from a pneumatic damper actuator by an electrical input that energizes or de-energizes the solenoid of the switch. Barb type pneumatic piping

connections are sized for 1/4" (6) O.D. Polyethylene tubing. Units are UL and CSA approved and may be mounted in any position.

OPERATION:

Input air is connected to port 1 (normally closed) and the output to the actuator is connected to port 3 (common). When the solenoid is energized port 1 connects to port 3 allowing the actuator to be controlled by input air, usually holding the damper in open position. When the solenoid is de-energized, port 2 (normally open) is connected to port 3, exhausting the air from the actuator allowing it to return to its normal fail position (fail open or fail closed).

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FLANGED SLEEVE

OPTION CODE **TDF1, TDF2** TDF FLANGE

TDF (by Engle) and **TDC** (by Lockformer) proprietary flange systems are available as an option on all model smoke dampers fitted with a factory Type A sleeve of 22 or 20 gauge thickness. The flange system allows for fast, simple duct connections in the field.

For Option **TDF1** the sleeve is factory flanged on one end only. For Option **TDF2** the sleeve is factory flanged on both ends. Note that the maximum wall/floor opening size permitted by UL, relative to the damper size, may not physically allow the flange to fit through the opening. Consultation and co-ordination with the wall/floor contractor is recommended. **TDF1**, flange on one end only, will permit the non-flanged end of the sleeve to fit through the opening.

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DUCT SMOKE DETECTOR:

OPTION CODE **DSDN** DSD-NF NO-FLOW

DUCT SMOKE DETECTOR

APPLICATION:

Nailor Model DSD-NF duct smoke detector (no-flow) can be utilized with Nailor UL555S Classified smoke dampers to detect the presence of smoke within HVAC ductwork, whether or not there is airflow, and close the damper to prevent the smoke from spreading. As most fatalities resulting from fires can be attributed to the effects of toxic smoke, detecting and controlling the smoke from spreading within the HVAC system is vital to preventing injury as well as limiting property damage, including damage to the HVAC system itself. Refer to NFPA Standards 72, 90A and 92A to determine when and where duct smoke detectors are required.

The DSD-NF detector features a low-profile design for optimum pressure drop and will operate with airflow in either direction. It can be factory installed to top of sleeve (side mounting optional) on Nailor Model Series 1210, 1260 and 1280 smoke dampers.

OPERATION:

Upon detection of smoke, the smoke detector causes the damper to close by cutting off power to the actuator. The actuator return spring forces the damper closed. The detector can be reset only by a momentary power interruption. The standard model DSD-NF detector and smoke damper combination is designed simply to close the damper upon detection of smoke. For applications requiring the detector to be wired into a fire fighters' smoke-control station (FSCS), contact Nailor.

DSD-NF STANDARD SPECIFICATION:

Model: System Sensor 2151 Low-Profile.

Sensor Type: Photoelectronic.

Dimensions: 6" (155) dia. flanged base.

Weight: 3.6 oz. (104 g).

Airflow Velocity Range: 0 to 3000 fpm (0 to 15.24 m/s).

Operating Temperature Range: 32°F to 120°F (0°C to 49°C).

Humidity Range: 10% to 93% Relative Humidity non-condensing. Sensitivity: $3\% \pm .7\%/ft$

Voltage: 120 VAC or 24 VAC/DC.

Latching Alarm: Reset by momentary power interruption.

Contact Nailor for minimum damper size and sleeve length for your specific application.

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DUCT SMOKE DETECTOR:

OPTION CODE **DSDL** DSD-LF LOW-FLOW DUCT SMOKE DETECTOR

SMOKE DAMPERS

APPLICATION:

Nailor Model DSD-LF duct smoke detector (low-flow) can be utilized with Nailor UL555S Classified smoke dampers to detect the presence of smoke within HVAC ductwork and close the damper to prevent the smoke from spreading. As most fatalities resulting from fires can be attributed to the effects of toxic smoke, detecting and controlling the smoke from spreading within the HVAC system is vital to preventing injury as well as limiting property damage, including damage to the HVAC system itself. Refer to NFPA Standards 72, 90A and 92A to determine when and where duct smoke detectors are required.

The DSD-NF detector can be factory installed to side of sleeve on Nailor Model Series 1210, 1260 and 1280 smoke dampers.

A minimum airflow velocity of 100 fpm (0.5 m/s) is required for Model DSD-LF.

OPERATION:

Upon detection of smoke, the smoke detector causes the damper to close by cutting off power to the actuator. The actuator return spring forces the damper closed. The detector can be reset only by a momentary power interruption. The standard model DSD-LF detector and smoke damper combination is designed simply to close the damper upon detection of smoke. For applications requiring the detector to be wired into a fire fighters' smoke-control station (FSCS), contact Nailor.

DSD-LF STANDARD SPECIFICATION:

Model: System Sensor DH100ACDCLP. **Sensor Type:** Photoelectronic.

Airflow Velocity Range: 100 to 4000 fpm (0.5 to 20.3 m/s).

Operating Temperature Range: 32°F to 131°F (0°C to 55°C).

Operating Humidity Range: 10% to 93% Relative Humidity.

Voltage: 24 VAC/DC or 120/240 VAC.

3" (76)

TYPICAL MOUNTING FOR DAMPERS 20" (508) AND OVER IN HEIGHT

